

*Montour Run Watershed
Allegheny County, Pennsylvania*

***North Fork Passive System
Operation & Maintenance Plan***



***Prepared by
BioMost, Inc.***

***For
Montour Run Watershed Association***

September 2008

OPERATION AND MAINTENANCE PLAN

This is the Operation and Maintenance Plan for the North Fork passive treatment system on Allegheny County Airport Authority property in Findlay Township, Allegheny County, PA. This project is located along an unnamed tributary of North Fork Montour Run. The hydrologic order is unnamed tributary → North Fork Montour Run → Montour Run → Ohio River.

The passive treatment system consists of a Mine Drainage Collection System, Conveyance Pipe with Alkaline Pipe Bedding, three settling ponds (Pond 1, Pond 2, and Pond 3), two Vertical Flow Ponds (VFPE and VFPW), a 1/3-acre aerobic wetland and several piping systems, ditches, channels, and hydraulic structures to control flow.

The Montour Run Watershed Association (MRWA) will be responsible for the maintenance of all structures in order for the passive treatment system to continue to function properly. This AMD treatment system was designed, based on the best available knowledge and technology at the time, and implemented through a public-private partnership effort. Design of all structures focused on minimal operation and maintenance compared to conventional chemical treatment systems. In order, however, for these facilities to effectively treat the mine drainage, periodic inspections and maintenance are required. This Operation and Maintenance Plan is site specific and written to be user friendly and easily implemented in order to ensure the long-term sustainable treatment of the abandoned mine drainage at North Fork.

ACKNOWLEDGMENTS

This Operation and Maintenance Plan was completed through a public-private partnership effort coordinated by the Montour Run Watershed Association. Portions of this document were based upon an example provided by P.J. Shah of the Pennsylvania Department of Environmental Protection Bureau of Abandoned Mine Reclamation.

Public-Private Partnership Effort

Montour Run Watershed Association
Allegheny County Airport Authority
BioMost, Inc.
Quality Aggregates Inc.
Pennsylvania Turnpike Commission
PA DEP

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OVERVIEW OF AMD AND PASSIVE TREATMENT

Historical Mining Impacts

Coal has been mined in western Pennsylvania, as well as much of the Appalachian Coal Basin, for more than 200 years. During this time, this natural resource has played a pivotal role in the Industrial Revolution, resulting in the United States becoming a major world power. Despite the increasing development of alternative energy, coal continues to be vital to our way of life by generating over half of Pennsylvania's and our Country's electricity. Electricity production alone accounts for over 90% of all the coal consumed in the US today. In addition, coal is used in iron- and steel-making processes and in the manufacture of chemicals, cement, glass, and paper, and in food processing.

While this utilization of coal has fueled our homes, industries, and economy, the methods formerly used in coal extraction created a legacy of severe environmental impacts and public safety issues. Small towns and villages of western Pennsylvania and Appalachia, which were once bustling coal communities supporting the steel industry and electricity production for such cities as Pittsburgh (PA), Johnstown (PA), Wheeling (WV), New Castle (PA), and Youngstown (OH), are now often non-existent ghost towns left with only scarred landscapes characterized by dangerous highwalls, barren coal refuse piles, and, of course, degraded mine drainage.

The degraded drainage from abandoned coal mines is the largest nonpoint source (diffuse sources; not a permitted discharge point) of stream impairment in Pennsylvania. According to the 2006 Pennsylvania Integrated Water Quality Monitoring and Assessment Report over 4,600 miles of streams are degraded. In addition, 45 of Pennsylvania's 67 counties are impacted by over 250,000 acres of unreclaimed mine lands, including 2.6 billion cubic yards of coal refuse piles. Pennsylvania also has approximately 7,800 abandoned or inactive underground mines, which are typically the largest contributors of mine drainage. In many cases, entire watersheds have been completely decimated.

The majority of stream degradation, however, appears to be related to historical mining. With knowledge of the cause, documentation of long-term stream impacts, development of environmentally-focused mining methods, and requirement of comprehensive permitting and oversight by enactment of the PA Surface Mining Conservation & Reclamation Act, Clean Streams Law, etc. and 1977 federal Surface Mining Control & Reclamation Act, only about 1% of modern operations have post-mining discharges requiring treatment. (PA DEP, 1999, Evaluation of Mining Permits Resulting in Acid Mine Drainage 1987-1996: A Post Mortem Study)

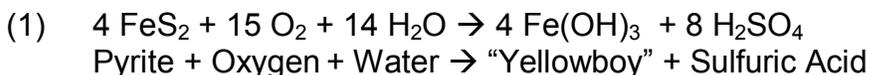
AMD Formation and Selected Monitoring Parameters

The following brief overview may be helpful to those unfamiliar with terms and concepts that are important in learning about mine drainage and passive treatment systems. This, however, should not be considered a comprehensive, authoritative, or complete undertaking. There are several parameters that are used to describe and characterize mine drainage.

What is AMD? **AMD** is an acronym typically used for **Abandoned Mine Drainage** or **Acid Mine Drainage**, although AMD can be acidic or alkaline in nature and can emanate from abandoned or active mines. There are different names and acronyms for AMD that are used throughout the world such as Coal Mine Drainage (CMD), Mine Drainage (MD), Mining Influenced Water (MIW)

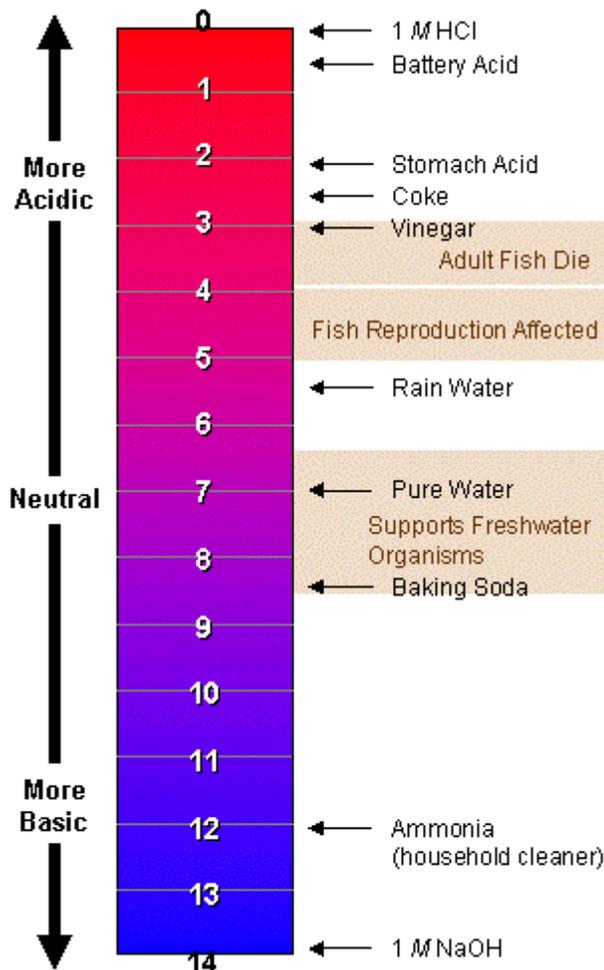
and Acid Rock Drainage (ARD). In Pennsylvania, degraded coal mine drainage is usually referred to as AMD.

The formation of mine drainage is essentially a weathering process that is a function of the geology, chemistry, biology, hydrology, and mining methods used at the site. Although the specific process may vary, AMD forms through a series of complex geochemical and, at times, microbial reactions that occur when water and oxygen contact sulfide minerals such as pyrite (FeS₂) which is typically present within coal and/or surrounding rock. The iron sulfide minerals “breakdown” (not unlike a nail rusting) in the presence of water and oxygen releasing iron and forming sulfuric acid. (Without the presence of water, oxygen, and sulfide minerals, AMD will most likely not form.) When the iron is further oxidized and hydrolyzed, iron compounds form and settle in ponds, wetlands, and streams. Due to the yellow, orange, and/or red color, these iron solids are often referred to as “Yellowboy”. Although there are a number of steps in the process, these reactions can be represented by the following general chemical equation:



The iron and sulfuric acid then reacts with other surrounding material to dissolve and release iron, aluminum, manganese, and other metals that might be present, such as zinc, nickel, cadmium, calcium, magnesium, etc. As the water becomes oxygenated and/or gains alkalinity some of the metals form solids (**precipitates**) that can also accumulate in ponds, wetlands, and streams. When streambeds become coated, the habitat of aquatic insects may be destroyed. As benthic macroinvertebrates are critical to the food chain, loss of this habitat may prevent fish from living and/or reproducing in the stream. In addition, AMD often causes the stream to be acidic with a low pH, which many organisms cannot tolerate.

pH is a measured value that indicates whether a solution is acidic, neutral, or basic (alkaline). pH is a way to express the hydronium (H₃O⁺)-ion [a.k.a., hydrogen(H⁺)-ion] concentration. The pH scale ranges from 0-14 with 0 being the most acidic, 7 being neutral, and 14 being the most basic. Note on the scale that vinegar has a pH of around 3 while household ammonia has a pH of around 12 and blood around 7.4. As pH is a negative log of the hydrogen-ion concentration, a change in one unit represents a 10-fold increase or decrease in hydrogen ions. For example, a solution with a pH of 4.0 has 10 times more hydrogen ions than a solution with a pH of 5. pH can be measured by using litmus paper, a color



The pH Scale

Source: <http://www.jacksonbottom.org>

indicator solution (used in field kits), or with a calibrated, electronic pH meter.

Alkalinity is typically defined as the acid neutralizing or buffering capacity of a given volume of water. This refers to the ability of water (such as a stream) to neutralize acid (such as acidic mine drainage). Depending on how much alkalinity is present in the water, when an acid is added the pH will either decrease or remain the same. The pH of water with no or little alkalinity can change dramatically with the addition of a small quantity of acid while the pH of water containing significant alkalinity can maintain the same pH when a larger quantity of acid is added. The reason the pH does not change is because of the alkalinity present. In other words, the alkalinity neutralizes (buffers) the acid, similar to taking an antacid to neutralize stomach acid. As additional acid is added the pH will begin to be lowered. If enough acid is added, eventually all alkalinity will be consumed.

To measure alkalinity in most mine water, a relatively weak solution of sulfuric acid (H_2SO_4) is added “drop-by-drop” to a specified volume of water in order to lower the pH to 4.5. At pH 4.5, all bicarbonate alkalinity (HCO_3^-) has been consumed. (Bicarbonate alkalinity may be generated by natural processes including the weathering of limestone or other carbonate rock and/or bacterial reactions with sulfate and organic material.) The endpoint of pH 4.5 may be determined by a meter/kit or by a color change from green to pink after dissolving bromcresol green (an indicator powder) in the water. Alkalinity is usually expressed in milligrams of calcium carbonate per liter (mg $CaCO_3/L$). Calcium carbonate is the primary constituent of limestone and Tums© stomach antacid.



Laboratory Titration
Source: www.dartmouth.edu

Acidity is typically defined as the ability of a solution to neutralize alkalinity (base) of a given volume of water. Like alkalinity, acidity is usually expressed as mg $CaCO_3/L$. There are three types of acidity of interest. Proton acidity is associated with free H^+ ions and is measured by pH. Organic acidity is associated with dissolved organic compounds such as tannic acid. Mineral acidity is generated as dissolved metals form solids. The transformation of metals from a dissolved phase to a solid phase [When table salt (solid phase) is dissolved in tap water, sodium and chloride ions are in the dissolved phase.] will be discussed in more detail in the “Generalized AMD Treatment Chemistry” section. The mineral acidity is only generated during the transformation process meaning that as long as the metals are dissolved, the acidity has not actually been generated. Mineral acidity, therefore, is sometimes viewed as “potential” acidity.

While acidity can be measured in the field by titrating with sodium hydroxide (NaOH), this measurement does not take into consideration all of the potential mineral acidity. To measure most, if not all, of the mineral acidity associated particularly with dissolved iron, manganese, and aluminum, a laboratory method called “Hot Acidity” is conducted.

While the pH measurement only takes into account free H^+ ions without indicating the neutralizing capacity of acidity or alkalinity, the hot acidity measurement conducted by laboratories accounts for several types of acidity as well as any existing alkalinity to provide a value that may indicate, in general, whether the water sample is net-acidic (positive acidity

value) or net-alkaline (negative acidity value). If the hot acidity measurement indicates the sample is net-acidic, the value provides an idea of how much additional alkalinity would be required to neutralize all of the potential acidity that could be generated by the oxidation and hydrolysis of most of the metals of concern.

For instance, while a mine drainage sample could have a pH of 7, which would indicate that the water was neutral with no acidity, conducting a hot acidity test may reveal that metals dissolved in the water most likely to precipitate (given enough time and proper conditions) will produce acidity and actually result in the water being identified as a net-acidic.

Dissolved Oxygen (DO) is the measurement of the amount of oxygen dissolved in the water. It is determined either chemically (Winkler or iodometric methods) or with an electronic meter and is expressed in mg/L. DO is very important for several reasons. DO is important to aquatic organisms within a body of water. If no oxygen is present, fish and other aquatic life will die. Different species require different levels. Trout, for example, need relatively high concentrations. DO is also important in the treatment of AMD, which will be discussed later. Several factors can affect DO concentrations including the physical environment (lake or stream, shaded or open, temperature, aeration) as well as chemical and biological processes that consume (chemical reactions, decomposition of organic material, respiration) or add (photosynthesis) dissolved oxygen within the body of water. Temperature is very important due to the major role in the solubility of oxygen within water. For example, more oxygen can be dissolved in cold water than warm water. Field experience suggests, however, that water capped by ice (such as, a frozen pond) may have much less oxygen.

Sulfate (SO_4^{-2}) is measured through a variety of laboratory techniques and instrumentation. Although commonly present in acid rain, concentrations of the dissolved sulfate ion of >50 mg/L usually indicate coal mine drainage in western Pennsylvania. As discussed earlier, the sulfate ion is present in mine water typically by the weathering (dissolving) of sulfide minerals. The sulfates may, in turn, be used to generate alkalinity as a by-product of the decomposition of organic material (such, as compost) by anaerobic (without oxygen) bacteria (known as sulfate-reducing bacteria). High sulfate and calcium concentrations may also result in the precipitation of the mineral gypsum ($\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$) which may cause plugging problems within certain treatment components.

Specific Conductivity is used to measure the ability of water to carry an electrical current. This ability is dependent on several factors including the presence of ions and the temperature during measurement. Specific conductivity readings are automatically normalized to 25 °C to essentially eliminate the variability related to temperature. Specific conductivity is typically measured by an electronic meter and is expressed in micromhos per centimeter ($\mu\text{mho}/\text{cm}$). Low values indicate fewer dissolved ions while larger values indicate a higher number of dissolved ions. Although a large value does not necessarily mean pollution or a specific type of pollution, larger values do indicate that any pollutants present may be dissolved as opposed to solids floating in the water or sediment in the sample from disturbing the streambed.

Temperature, typically measured in either degrees Fahrenheit (°F) or Celsius (°C), is an important parameter affecting various physical as well as chemical processes. As previously discussed, temperature affects the solubility of dissolved oxygen and also the activity of certain organisms such as reptiles. Temperatures can even be used to indicate the source of pollution.

For instance, a groundwater source can be distinguished from a surface water source as the groundwater is typically warmer in winter and cooler in summer compared to surface water.

Oxidation/Reduction Potential (ORP) is measured in millivolts (mV) using an ORP meter. The higher the value above zero, the more oxidizing the water, while the closer the value is to zero the more reducing. A value below zero is reducing. In AMD, high ORP values in water having a pH <3.5 may reflect the presence of high concentrations of dissolved ferric iron (Fe⁺³). In passive treatment, certain components are designed to create reducing conditions in order to promote bacterial sulfate reduction.

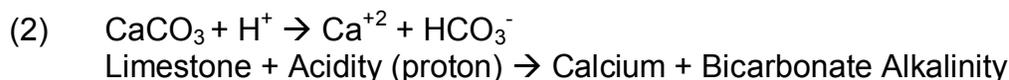
Total Suspended Solids (TSS) is the measurement of the amount of solids within a given volume of water, retained when passed through a certain pore-size filter. Typically, a 0.45-µm pore-size filter is used. **Total Dissolved Solids (TDS)** are the portion that passes through the filter. **Total Solids**, which includes both TSS and TDS, are usually measured by evaporating a water sample and then drying and weighing the remaining residue.

Metals, most commonly monitored in mine drainage are **iron** (Fe), **manganese** (Mn), and **aluminum** (Al). Measurements are often performed by an analytical laboratory using Atomic Absorption (AA), Spectrophotometry, or Inductively Coupled Plasma (ICP). While not necessarily as accurate as the laboratory methods, iron, manganese, and aluminum concentrations can also be measured using certain field kits. Iron solids give mine drainage that typical red or orange color while aluminum solids are white in color. Aluminum solids can also give water a bright aquamarine blue color. Manganese solids have a dark brown or black color. Iron often coats the streambed suffocating the benthic macroinvertebrates resulting in the destruction of the food chain. Aluminum can clog the gills of fish and macroinvertebrates. Of the three, aluminum generates more mineral acidity per unit concentration. Manganese at typical concentrations has not been demonstrated to have significant ecological impact. Manganese can cause discoloration or impart a bad taste to drinking water.

AMD Treatment Chemistry

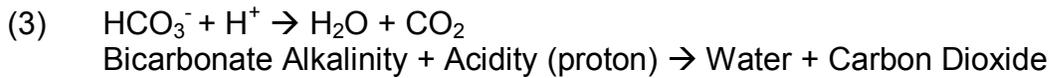
To make site inspections and water monitoring more meaningful, a brief review of some applicable chemical processes is helpful. Passive treatment of net-acid mine drainage essentially revolves around imparting alkalinity to mine drainage and then allowing (and possibly enhancing) natural chemical, biological, and physical processes to occur.

Limestone is commonly used when passively treating acid mine drainage. Limestone, which occurs in many areas of western Pennsylvania, is rock that has at least 50% calcium carbonate (CaCO₃). In reaction (2), the calcium carbonate (usually in the mineral form as calcite) reacts with the hydrogen ion (H⁺) and produces bicarbonate alkalinity (HCO₃⁻) and calcium (Ca⁺²).

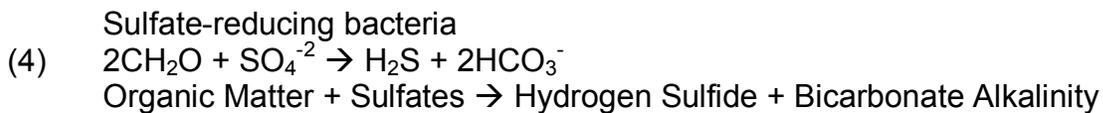


Not only is acidity consumed, but alkalinity is generated. The bicarbonate ion then goes on to neutralize additional hydrogen ions (H⁺) in reaction (3), which results in the production of water and carbon dioxide (CO₂). This is basically the same reaction that occurs in your stomach when you take an antacid such as the Tums®, which has calcium carbonate as the main ingredient. In an enclosed environment, the CO₂ cannot escape (similar to a carbonated beverage in a can

or bottle) and forms carbonic acid which makes the water more reactive resulting in more limestone being dissolved; thereby, allowing for more alkalinity to be generated.



Another potential source of alkalinity commonly used in passive treatment systems is bacterial sulfate reduction illustrated in reaction (4). As discussed previously, mine drainage contains sulfate ions. When the mine drainage comes into contact with organic matter in an **anaerobic** (no or very little oxygen present) environment certain bacteria can decompose or oxidize the organic matter using sulfates as an electron sink to form hydrogen sulfide gas (H₂S) and bicarbonate (HCO₃⁻) alkalinity. (Iron and other metal sulfides may also be formed.) Hydrogen sulfide gas is a gas that has a rotten-egg smell which is often noticeable in wetlands and vertical flow ponds with compost or other organic matter that are under anaerobic conditions. In this reaction 2 moles of bicarbonate are created for every mole of sulfate consumed.



As the alkalinity generated by the passive treatment components begins to neutralize the acidity, the pH begins to increase and other chemical reactions begin to take place. Besides pH and acidity the major contaminants that are of concern are metals. During the formation of mine drainage, metals exist in a dissolved state. To remove the metals, solids are formed. The design of a passive treatment system is based upon considering the various biogeochemical and physical processes that remove these metals. As previously mentioned, the three major metals of concern in coal mine drainage are iron, manganese, and aluminum.

Iron: The removal of iron can occur under multiple conditions and pathways. Dissolved iron may also exist in multiple valence states. (Valence deals with behavior of electrons; i.e., ferrous iron (Fe⁺²) is the reduced form of iron while ferric iron (Fe⁺³) is the oxidized form of iron with one less electron.) The most common state of dissolved iron in mine drainage is ferrous iron (Fe⁺²). Typically, except in the case of sulfides where sulfate-reducing bacteria are active, ferrous iron needs to be oxidized to ferric iron to be removed from the water. The oxidation of dissolved ferrous to dissolved ferric iron can occur with or without bacterial activity. Bacterial activity is important in mine water with low pH (≤3.5) while dissolved oxygen (1 mg/L DO needed to oxidize 7 mg/L ferrous iron) is important in mine water at higher pH. Once oxidized, ferric iron may be hydrolyzed (generally meaning reacts with water) to form the yellow to red-brown iron solids. At low pH, iron minerals may form that typically feel silty or are “crusty”. As these minerals do not need oxygen to form, plugging is a consideration when designing a passive system. Iron solids forming at a higher pH are amorphous and are typically “goeey” or slippery feeling. These solids are commonly collected in settling ponds and wetlands.

Reaction rates appear to be strongly influenced by pH. The higher the pH, the faster the reactions take place. If alkalinity is present in the water, often the pH of the water can be raised by agitating the water to degas dissolved CO₂ which suppresses pH. Agitating the water can be accomplished with step aerators, splashing, steep rock-lined spillways, etc. Also consider that when treating discharges with high concentrations of ferrous iron, dissolved oxygen is

consumed; therefore, additional aeration steps are often required. Acidity is created as a result of the precipitation of iron.

Manganese: The removal of manganese is also challenging. Historically, removal of manganese has been difficult and for a period of time was thought to only be accomplished through chemical treatment by raising the pH above ~9. With the development of passive technology, dissolved manganese has been observed to form solids at a much lower pH (~6). The exact mechanism is not completely understood at this time, but biogeochemical factors such as low dissolved iron concentrations, high dissolved oxygen concentrations, available surface area, sufficient alkalinity, presence of certain microorganisms, and autocatalytic processes appear to play a significant role.

Aluminum: As the solubility of aluminum is strongly dependant on the pH, once the pH is raised to about 4.5, aluminum begins to form solids and precipitate out of solution. [Dissolve aluminum (Al^{+3}) is in the oxidized form; therefore, oxygen is not necessary to form solids.] By a pH of about 5, there is generally < 1 mg/L of dissolved aluminum present. The solids can then be collected in a settling pond or wetland. Recognizing this process becomes very important in choosing which passive component to use. Remember from the acidity discussion that the precipitation of dissolved metals, including aluminum, results in the release of hydrogen ions and thus the creation of acidity which can decrease pH. Sufficient additional alkalinity will need to be generated either prior to or after this reaction in order to neutralize the mineral acidity.

Overview of Passive Treatment System Components

Passive systems use no electricity, require limited maintenance, and use environmentally-friendly materials, such as limestone aggregate and spent mushroom compost in a series of constructed ponds, beds, ditches and wetlands to provide a cost-effective alternative to the conventional treatment of mine drainage which is labor and energy intensive and typically uses harsh chemicals. Passive systems add alkalinity to neutralize acidity while providing an environment suitable for beneficial chemical reactions and biological activity. For instance, dissolving limestone neutralizes the acidity and raises the pH after which dissolved metals, through chemical, biological, and physical processes, form particulates (solids) that are then retained in settling ponds and constructed wetlands. In some cases, however, there is sufficient alkalinity naturally in the mine discharge in which case only settling ponds and constructed wetlands are needed.

When designing a passive system, the goal is to include components that provide long-term effective treatment, are economical to install, and require minimal maintenance. There are several main types of passive treatment components that can be used, often in series and/or in parallel, to treat degraded mine drainage. These components are chosen based upon the mine drainage characteristics (quality and flow rate), preferred chemical or biological process, and available construction space. The following is a brief description of the passive treatment components at the North Fork site.

Design Parameters

The mine drainage collection system and Settling Ponds 1, 2, and 3 (which operate in series) were installed by the PA Turnpike Commission (**PTC**) during the Findlay Connector project. Design parameters considered for the North Fork passive treatment system were based on Pond 3 effluent monitoring data.

Flow:	33 – 110 gpm
pH:	3.9 – 6.5 s.u.
Alk:	0 – 61 mg/L (CaCO ₃)
Acid:	31 – 250 mg/L (CaCO ₃)
Fe:	22 – 151 mg/L
Mn:	6 – 9 mg/L
Al:	0 mg/L

Notes: n = 10 samples (09/2005 – 07/2007); flow rate measured at weir set between Pond 2 & Pond 3; field pH; field alkalinity; hot peroxide acidity; dissolved metals (Monitoring conducted by BioMost, Inc.)

The Mine Drainage Collection & Conveyance System

was installed by the PA Turnpike Commission during construction of the Findlay Connector. The collection system consists of collection pipes installed to capture the drainage from the abandoned underground Clinton No. 1 Mine. The captured mine water is then conveyed to the site by a pipe with alkaline bedding. The collection system and conveyance pipe functions somewhat like an Anoxic Limestone Drain (ALD) which are basically buried beds of limestone aggregate. In traditional passive treatment, by



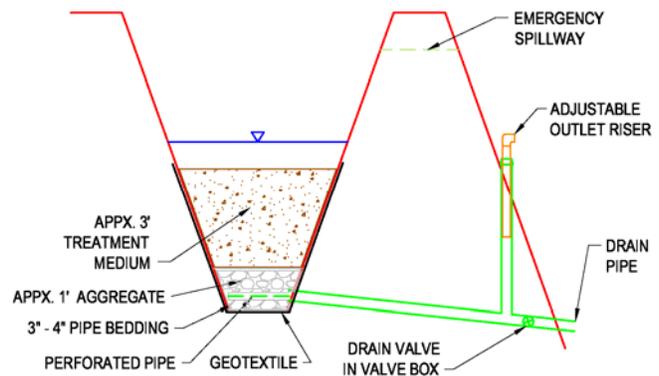
burying the limestone aggregate, aeration and associated oxidation can be essentially eliminated; thus, substantially preventing coating of the limestone by iron precipitates. In addition, alkalinity production is much more significant in an Anoxic Limestone Drain due to trapping and increasing the concentration of dissolved carbon dioxide within the water. Once discharged from the ALD, the water becomes oxygenated which allows the iron to form solids and precipitate out of solution within a settling pond or wetland. Although the ALD can be a valuable component for the treatment of acidic mine drainage, it is generally not suitable for waters with concentrations of dissolved aluminum greater than 1 mg/L or where there is significant ferric iron, as solids can be formed and retained in the ALD to create plugging problems. Eventually, the limestone within the collection system will become consumed or plugged with metals which may result in the influent water quality becoming more acidic with higher metal concentration. The vertical flow ponds were designed with this possibility in mind so that they would be able to produce enough alkalinity if/when this were to occur.



The conveyance pipe discharges to the first of three **Settling Ponds** (Pond 1, Pond 2, and Pond 3), which operate in series. **Settling Ponds** are simply ponds that are typically used to allow for the oxidation, precipitation, and accumulation of metal solids that occur when alkaline drainage issues from a minesite or after acidic drainage has passed through an alkalinity-generating treatment component. Often Settling Ponds contain some type of baffle to maximize retention and prevent short-circuiting within the pond. Ponds 1, 2, and 3 were originally constructed by the PA Turnpike Commission prior to receiving the grant. Ponds 1 and 2

remain essentially as-constructed, except for minor changes to the spillways and the addition of a baffle curtain. Settling pond 3 (**Pond 3**) was expanded as part of the passive treatment construction effort. Eventually the metal solids that accumulate in these ponds will need to be removed and either recovered or disposed of properly.

From Pond 3, the water can be directed into either or both of the **Vertical Flow Ponds (VFP)**. VFPs are able to treat a wide variety of mine waters. Although varying in design, the basic concept is a pond filled with a treatment media such as limestone, compost, or a mixture of the two. Other treatment materials may also be used. The water travels generally vertically through the treatment media to be collected by a piping system. The compost may create a reducing environment to convert ferric iron to ferrous iron as well as generate alkalinity through microbial action.



The acidic water dissolves the limestone and generates alkalinity and neutralizes acidity; thereby, encouraging the precipitation of metals upon discharge and aeration from the VFP. There are two mixed media “Jennings Type” Vertical Flow Ponds (VFPE & VFPW) that have been installed. The mixed media consisting of 1:1:2 ratio by volume of spent mushroom compost, wood chips, and AASHTO #67 limestone. In order to respond to variable flow rates and water chemistry from the abandoned Clinton No. 1 underground mine (recently disturbed by construction of the Findlay Connector) and to facilitate future maintenance, the VFPs have been designed to function exclusive of each other and may be operated in parallel or in series. Initially, the VFPs have been set to operate in parallel; however, if the influent water chemistry significantly worsens or the target pH in the final effluent is not met, the VFPs can be set to operate in series. If permeability begins to decrease the treatment media can be stirred. Eventually the treatment media will need to be replaced.



The VFPs discharge to, and can be fully drained into, a constructed aerobic wetland. **Wetlands (WLS)** are typically used in passive treatment systems to allow for the oxidation, precipitation, and accumulation of metal solids that occur when alkaline drainage issues from a mine or after acidic drainage has passed through an alkalinity-generating treatment component. Wetlands can often provide a final polishing to the drainage before discharging to a stream. Although many treatment wetlands are angular-shaped, shallow ponds supporting predominantly cattails, they can be designed, built, and planted to look and function as a

natural wetland with high species diversity that provides not only treatment but also exceptional wildlife habitat. There is one 1/3-acre wetland at the site. Eventually the metal solids that accumulate in these ponds will need to be removed and either recovered or disposed of properly.

GENERAL INSTRUCTIONS FOR MONITORING AND MAINTENANCE

Everyone involved in monitoring and maintenance should have a general understanding of, and the ability to perform, routine duties, such as site inspections that include evaluating channels, spillways, and passive treatment components. Training should be provided to those not experienced in conducting inspections, water monitoring, and simple maintenance tasks.

Field Equipment & Supplies

In order to successfully conduct a site inspection and complete tasks, a variety of field equipment, supplies, and tools will be necessary. At a minimum, the following field equipment should be taken on every site inspection:

Clipboard	Site Schematic	Calibrated Flow Bucket(s)	pH kit or pH meter
Inspection Sheets	Pencil	Stopwatch	Shovel

In addition, the following field equipment and supplies are highly recommended if available:

Dissolved Oxygen kit or meter	Alkalinity kit (i.e., Hach Digital Titrator or "drops")	Filter Syringe & 0.45µm filters	Folding Engineer's Rule
Iron kit	100 ml graduated cylinder	Sample bottles	Backpack
Manganese kit	Reagents and titrants	Wash bottle	
Thermometer	Volumetric flask	Safety goggles	
ORP meter	Sunblock/Insect Repellant	Digital Camera	

A pipe cleanout tool (described below) and various hand tools such as pipe saw, hammer, screwdrivers, nut drivers, wrenches, pry bar, channel locks, etc. may also be useful to perform, as needed, minor maintenance activities.

Pipe Clean-Out Tool

Most passive treatment systems have piping. For optimum treatment, these pipes should be relatively clear and free-flowing. Often these pipes accumulate metal precipitates, sediments, algae, and other debris. In some cases these pipes can be flushed, backflushed, or in extreme cases cleaned with a power snake. Other times, a simple clean-out tool can be used. A clean-out tool can be made using 1" (or similar size) PVC pipe. The clean-out tool is then pushed into the pipe to break up and/or dislodge the debris causing the blockage. When a longer clean-out tool is needed, multiple pieces of pipe can be connected using compression-type unions. It is recommended to have at least 50 feet of pipe available. PVC pipe and unions can be purchased at a local hardware store.



available. PVC pipe and unions can be purchased at a local hardware store.

Calibrated Bucket for Flow Measurements

Flow measurements are very important in both designing and monitoring passive treatment systems. Passive treatment systems are generally designed based on flow rates and concentrations of pollutants. As mentioned above, passive treatment systems often have pipes. Flows from pipes can be easily measured with the “bucket-and-stopwatch” method. A bucket of known volume, preferably with gradations, is used. A 1-gallon bucket with gradations can often be found in hardware stores in the painting supply section. Although very useful, a 1-gallon bucket will not be sufficient to accurately measure larger flows. It is recommended that several calibrated flow buckets be available to the inspector, such as 1-, 5-, and 15- or 20-gallon bucket. In some cases, however, even the large buckets will not be able to measure the flow accurately. Any bucket can be calibrated by following the directions below.

Calibrating a Bucket for Flow Measurements

1. You will need :
 - a. the bucket to be calibrated
 - b. a container of known volume (preferably 1-gallon; like an empty milk jug), and
 - c. a permanent marker.
2. Using the container of known volume, carefully (to eliminate splash) fill the bucket to be calibrated with 1 gallon of water.
3. Let the water settle and then mark the water level with a line on the inside and outside (if possible) of the bucket and write “1” for 1 gallon next to it.
4. Repeat steps 2 & 3 for each additional gallon that the bucket can hold. For a 5-gallon bucket, gradations should be labeled for each gallon. For larger buckets like a 20-gallon bucket it may be too difficult to mark 1-gallon gradations. A different gradation scheme may be desired such as marks at 5, 10, and 15 gallons. Other variations are possible and acceptable as long as relatively accurate measurements can be made.

Passive Treatment System O&M Inspection Report

In order to maintain the integrity of a passive treatment facility, the site should be inspected at regular intervals and after major precipitation events or other natural/manmade occurrences that may affect the performance or integrity of the structure. Regular site inspections should be conducted at least twice a year if not more frequently (quarterly is generally recommended). A qualified person should perform the inspection and complete the appropriate report(s). (See attached inspection report forms.) The inspector should keep the paper copy of the report in permanent files in chronological order. In addition, prior to filing the reports the data and other pertinent information is encouraged to be entered into the online, GIS-enabled, database via the website www.datashed.org. Passwords to the site as well as instructions and training can be obtained by contacting Stream Restoration Incorporated. (See the Datashed section.)

The report should include the inspection date, the inspector’s name, the organization with which the inspector is affiliated, and the start and end time of the actual inspection. The following sections correspond in general with the attached individual Passive Treatment System and Land Reclamation O&M Inspection Reports.

A. Site Vegetation

Vegetation (i.e. groundcover) is extremely important to provide wildlife habitat and to prevent erosion. Erosion can carry sediment into streams resulting in decreased water quality, turbidity, and siltation. Sediment entering passive components such as a Vertical Flow Pond or Settling Pond can cause loss of capacity and shorten the lifespan of the system. During the inspection, overall condition of the site vegetation should be observed and numerically rated from 0 to 5. If significant areas are barren, describe the action needed as well as the location. Normal husbandry practices (such as fertilizing, seeding, mulching, removing unwanted species, etc.) should be implemented, as necessary, to maintain a stable non-erosive ground cover and viable wildlife habitat on the site.

Rating	Description	Recommended Action
0	Site barren	Revegetate as soon as practicable; temporary seeding, installation of staked straw/hay bales, filter fabric, etc. may be necessary until stabilization with permanent approved seed mix
1	Site mostly barren. Only small isolated areas of vegetation present	(Same as for "0" rating)
2	Large area(s) barren	Outline approximate area(s) on Site Schematic; revegetate as described for "0" rating
3	Vegetation spotty; erosion gullies present	Outline approximate area(s) on Site Schematic; on poorly vegetated areas, seed, mulch, apply soil amendments, as necessary; install staked straw/hay bales, rip-rap, etc. in gullies to control erosion
4	Successful vegetation >70% groundcover; few, isolated, minor erosion features or areas with <70% groundcover	Identify potential problem areas; note changes on future Inspection Reports
5	Successful vegetation >70% groundcover	No remedial action required

B. Site Access and Parking

A stabilized access road and parking area are needed for maintenance, monitoring, and educational/outreach programs. There are tow entrance gates that should be kept locked to control unauthorized vehicular traffic.

On the inspection sheet:

- Is the access road and/or parking area passable/accessible (Yes or No): Are there fallen trees or debris blocking access? Are there significant erosion gullies present? Are gates and locks functioning?
- Maintenance required: Do portions need to be stabilized with aggregate? If so, identify area on Site Schematic. Is machinery required to remove debris?

C. Vandalism and Housekeeping

The passive treatment system is located on Allegheny County Airport Authority property. The landowner has **generously** allowed these facilities to be constructed on their property in order to help restore Montour Run. Please collect any litter you see during your inspection and dispose of it properly. Do not touch anything that you feel may be dangerous (such as, broken glass) or hazardous. Note these items and their location as a comment in the inspection report and make arrangements to have the material removed using appropriate methods. Although vandalism has not been a problem at most sites, please record any type of vandalism or

evidence of trespassing on the inspection reports. Note any damage to the passive treatment system or project site signs.

D. Ditches, Channels, and Spillways

All channels, ditches, and spillways should be inspected and maintained to minimize erosion and insure proper water handling. The channels should be kept free of obstructions/debris that would restrict water flow as this can cause the water to back up and overflow the berm. Any debris/obstructions should be removed. If disturbed or eroded areas are present, then these areas should be stabilized as soon as possible with riprap or plantings. Channels or ditches that carry mine drainage should be cleaned when precipitates reduce the capacity by one half. Particular attention should be paid to the stability of rock-lined channels and spillways to assure that the rock lining is intact. Vegetation should be removed from spillways.



On the inspection sheet, for each identified channel, ditch, or spillway note:

- Significant erosion rills (Yes or No): Is the rip-rap or vegetative lining impaired or absent? Has the berm been overtopped or breached? Are there erosion rills/gullies?
- Significant debris/vegetation (Yes or No): Are there tree limbs, leaves, trash, etc. that could “dam” the water? Is there vegetation or debris in the riprap-lined spillways that would cause the water level to rise in the passive components?
- Maintenance performed (Yes or No): In the appropriate column mark yes or no as to whether maintenance was performed.
- Maintenance performed and remaining: Note any maintenance that was performed. Remember to indicate by number and letter, which ditch, channel, or spillway had maintenance conducted. Was the vegetation removed from the riprap-lined spillways? (Removal of plants from riprap-lined spillways on a regular basis as part of “general housekeeping” prevents overtopping of berms and loss of function of the facility.) Have tree limbs, leaves, trash, etc. been removed? Has the erosion been addressed (rocks placed in erosion features; sediment cleaned from ditches, dirt placed and compacted on berms of ditches and channels, etc.)? Also describe additional maintenance that is still needed. Indicate areas for additional maintenance on the Site Schematic.

E. Passive Treatment System Components

All passive treatment components such as Vertical Flow Ponds, Settling Ponds, wetlands, and collection systems that intercept, convey, and/or treat water need to be inspected for erosion, berm (slope) stability, vegetation, siltation, leaks, etc. Any problem should be noted and corrected as soon as practicable.

Water inlets and outlets for all structures should be observed during each site inspection and kept free from sediment, leaves, and other foreign objects. This is very important for the efficient operation of the system. Any debris present in the water inlet/outlet areas should be removed.

All flow control structures should be maintained to be free-flowing. Plugged and partially plugged pipes need to be cleaned. Broken pipes need to be replaced.

All valves should be monitored and maintained so the free-flow of water continues during normal operation. Valves also need to be monitored to insure full operation (are able to be completely opened & closed) and that no leakage is occurring. Broken valves will need to be replaced.

The condition of the vegetation and the presence of any disturbed or eroded areas should be noted. Disturbed or eroded areas will need to be stabilized as soon as possible with staked straw/hay bales, riprap, plantings with accepted species, etc., whichever is appropriate.

Any signs of water overtopping or leaking through the berms should be noted and investigations conducted to determine the cause as soon as possible.

On the inspection sheet, for each identified passive treatment component note:

- Significant erosion (Yes or No): Do berms (inside & outside) have erosion gullies?
- Vegetation Problems (Yes or No): Are there significant areas on the berms (inside & outside) that need to be revegetated? Overall, does the vegetation appear unhealthy?
- Significant siltation/sedimentation (Yes or No): Is there significant sediment from erosion of berms or upland areas accumulating in the passive component?
- Are the embankments slumping/unstable (Yes or No): Is there any slumping? Are there cracks? Do the embankments or berms appear to be unstable?
- Significant change in water level (Yes or No): Is the water level rising or lowering in the passive component? Is there water discharging from the emergency spillway or over the berm? Is the water level appropriate (not too high or too low) for the plants in the wetlands? Has a pond been drained that should not be?
- Valves broken/inoperable (Yes or No): Are all valves broken or leaking or unable to be opened and closed by hand? Are the valves otherwise inoperable? (All valves should be opened and closed during each inspection in order to maintain proper function.)
- Pipes Broken or Plugged/Not Flowing (Yes or No): Are any of the pipes plugged (with vegetation or precipitates) or not flowing? (Note: The 8" cross pipe from VFPW outlet channel to VFPE should normally not be flowing and the 8" valve should be shut.)
- Maintenance performed and needed: Describe any maintenance conducted or needed. Remember to identify the component. Do portions of the berms need to be stabilized with riprap and/or reconstructed? Does supplemental reseeding and mulching need to be completed? Do passive components or pipes need to be cleaned of sediment? Do valves need to be replaced? Are any pipes broken or plugged?

F. Field Water Monitoring and Sample Collection

In order to assess the efficiency and performance of a passive system, water monitoring of each component of the system should be completed. Water monitoring is perhaps the most important element of the O&M site inspection as it directly indicates whether the system is functioning properly and can help to identify problems that cannot be directly seen. If possible, water samples should be taken and analyzed by the PA State Lab or other approved laboratory using standard chemical testing procedures for the following water quality parameters.

Laboratory Water Quality Parameters

pH	Total Iron	Total Aluminum
Alkalinity	Dissolved Iron	Dissolved Aluminum
Acidity	Total Manganese	Sulfates
Specific Conductance	Dissolved Manganese	Total Suspended Solids

Total calcium might also be valuable. In addition to laboratory analyses, field tests should be completed including flow (as feasible), pH, temperature, and alkalinity. ORP measurements can also be a valuable indicator of system function. If water samples cannot be taken for laboratory analysis then, at a minimum, the following field tests should be completed: pH, temperature, alkalinity, and iron. Alkalinity is not completed when $\text{pH} \leq 4.5$.

Water sampling and field testing should be completed at locations identified on the O&M Inspection Sheet and Site Schematic. Water monitoring will enable evaluation of the degree of success of the passive components, individually and combined, in treating the mine drainage.

The monitoring program should include points other than the final effluent in order to provide a complete depiction of the water quality through the passive treatment system at the time of sampling. For instance, the untreated raw mine discharge (as close to the source as possible), each component (at the effluent), and the stream (above and below the system) should be monitored. These monitoring points are identified on the O&M Inspection Sheet, site schematic, and "As-Built" schematics. Monitoring of individual components is important to identify problems particular to the component that may not be noticed in the final effluent of the entire system.

In order to conduct laboratory analyses for pH, alkalinity, acidity, sulfates, conductivity, and total suspended solids, a 500-ml (or other volume specified by the laboratory), unfiltered, sample should be collected, stored in a cooler, and transported to the laboratory. In order to differentiate between dissolved and total iron, manganese, and aluminum concentrations, the laboratory requires two, 125-ml (or other specified volume) samples that are preserved with trace metal-grade nitric acid to ensure that the pH is < 2 . The sample for total metals is not filtered. The sample for dissolved metals is filtered in the field using a $0.45\text{-}\mu\text{m}$ filter during sampling. At a minimum the filtering device should be rinsed three times with the water to be sampled. Each bottle should be labeled with a unique number.

For a single component that contains multiple discharge points (e.g. multiple effluent pipes from the same Vertical Flow Pond) a composite sample may be taken. This can be accomplished in several ways. One method would be to use a clean bottle or bucket and to capture a proportionate amount of sample from each discharge point and allow the waters to mix. This can be accomplished by timing or counting such that the water is collected for the same amount of time at each location, which will effectively proportionate the sample. If the multiple flows mix together in a spillway, the sample may be collected at the end of the spillway. Importantly, the various sources must be well mixed or the results could be skewed.

A record of every sample taken should be made directly on the inspection sheet, such as sampler's name, sample location, sample date, flow rate, field tests, and sample bottle identification. Pertinent information is then transferred from the inspection sheets to the laboratory's Record of Sample form or Chain of Custody form.

On the inspection sheet for each Sampling Point:

- Monitoring point field measurements recorded:
 Record readings to nearest whole number, except pH (record to nearest tenth).

Parameter	Method
Flow	Bucket & Stopwatch (where pipe discharge), weir, etc.
pH	HACH pH kit, pH meter, etc.
Temperature	Field thermometer, pH meter, etc.
ORP (optional)	ORP meter
Total Alkalinity	HACH Digital Titrator, etc.
Iron	HACH iron, etc.
Dissolved oxygen (optional)	HACH DO kit, DO meter, etc.

- Sample bottle data: If water samples are collected, assign and record bottle numbers on the inspection sheet. You will need to transfer this information to the laboratory's Record of Sample or Chain of Custody form.
- Comments: Observations such as sample color may be recorded under "Comments".

G. Flow Measurements

Three methods of measuring flow rate are described. In general, the "Bucket-and-Stopwatch" Method will be the most commonly used for monitoring the passive treatment system.



"Bucket-and-Stopwatch" Method

Flow measurements from pipes can be made using the "bucket-and-stopwatch" method. This method consists of timing (in seconds) the filling of a bucket of known volume (preferably calibrated in gallons). The flow rate in gallons per minute (gpm) can then be calculated utilizing the following formula:

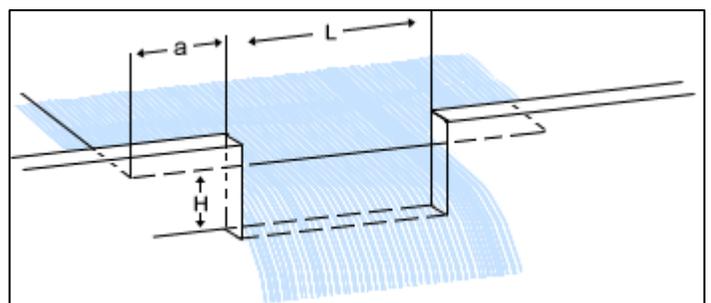
$$\text{Flow (gallons/minute)} = \left(\frac{\text{Gallons}}{\text{Seconds}} \right) \times 60$$

Rectangular Weirs

Flow measurements can be made over any flat, level, rectangular surface or weir by using the Francis Formula below:

Formula: $Q = 3.33(L - 0.2H)H^{1.5}$

- Where:** Q = flow of water in cu. ft. per sec.
 L = width of weir opening in ft.
 (4 to 8 times H)
 H = head of weir in ft.
 (measured at least 6 ft. back of weir opening)



Source: <http://www.constructionwork.com>

a = at least 3H

(The LMNO Engineering website contains additional information, formulas, diagrams, and calculators for various weirs and flumes.
<http://www.lmnoeng.com/Weirs/vweir.htm>)

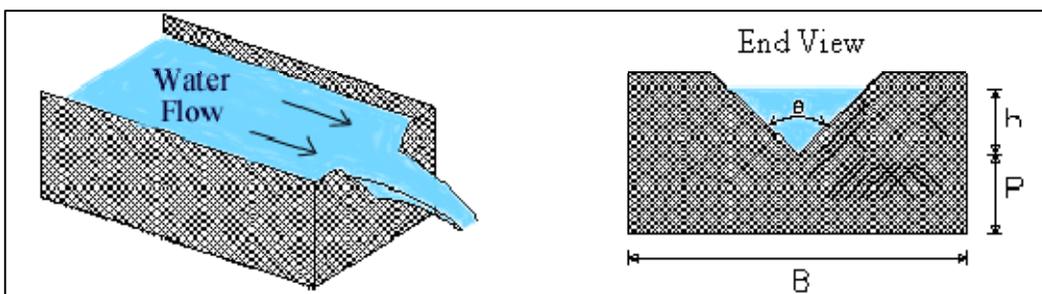
From cubic feet per sec (cfs), gpm can be calculated: **$gpm = cfs \times 448.83$** gpm/cfs

Ideally a staff gauge should be set several feet behind the weir in the pool. Note, while commonly done, measuring the height of the water at the weir will typically produce a lower flow rate than the actual.

To accurately determine flow rate, iron precipitates, leaves, and other debris collected in or behind the weir should be removed prior to making a measurement. If significant sediment, metal precipitates and/or debris are removed, allow the flow to equilibrate before taking a final reading. In addition, the weir must be kept as close to level as possible both horizontally and vertically for accurate flow measurements. If water is going around or under the weir, repairs should be completed to correct the problem.

V-Notch Weirs

Flow measurements can be made using a V-Notch Weir.



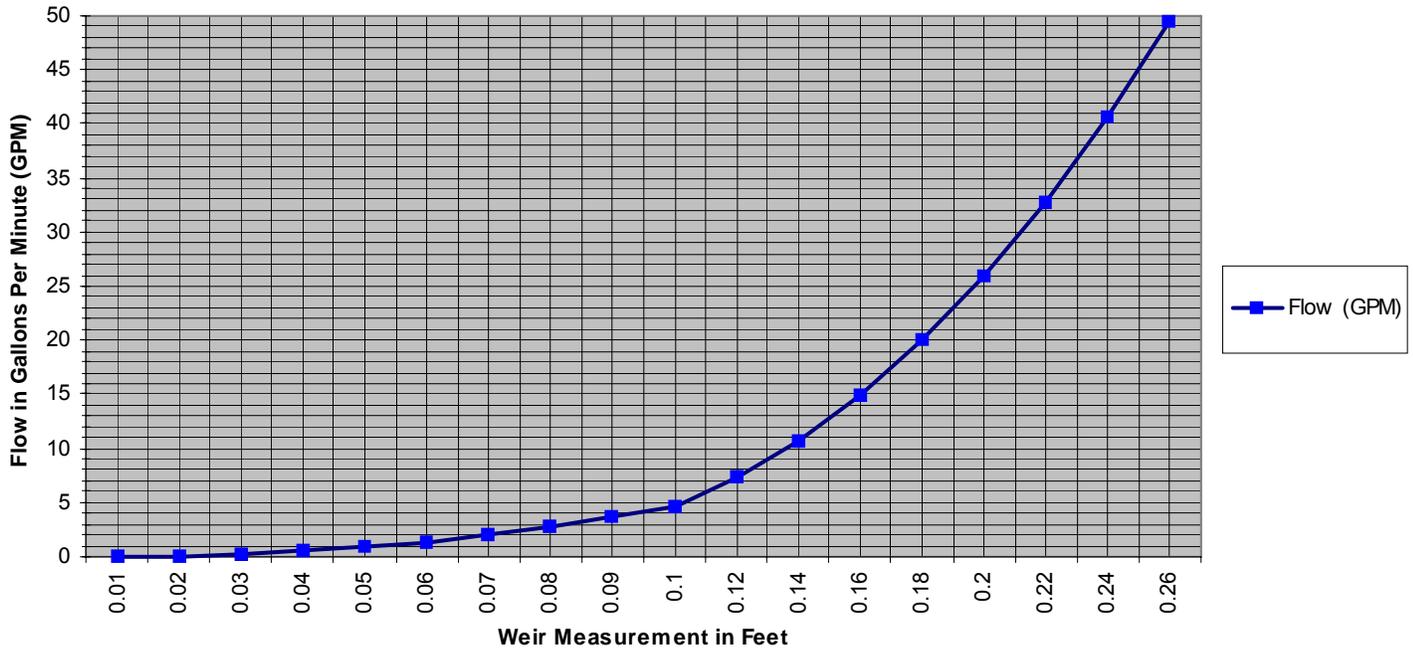
Source: <http://www.lmnoeng.com/Weirs/vweir.htm>

Like the Rectangular Weir, height of water should be measured with a staff gauge placed several feet behind the v-notch in the pool; however, height of water in the V-Notch is often measured. **$Q = 2.50H^{2.50}$**

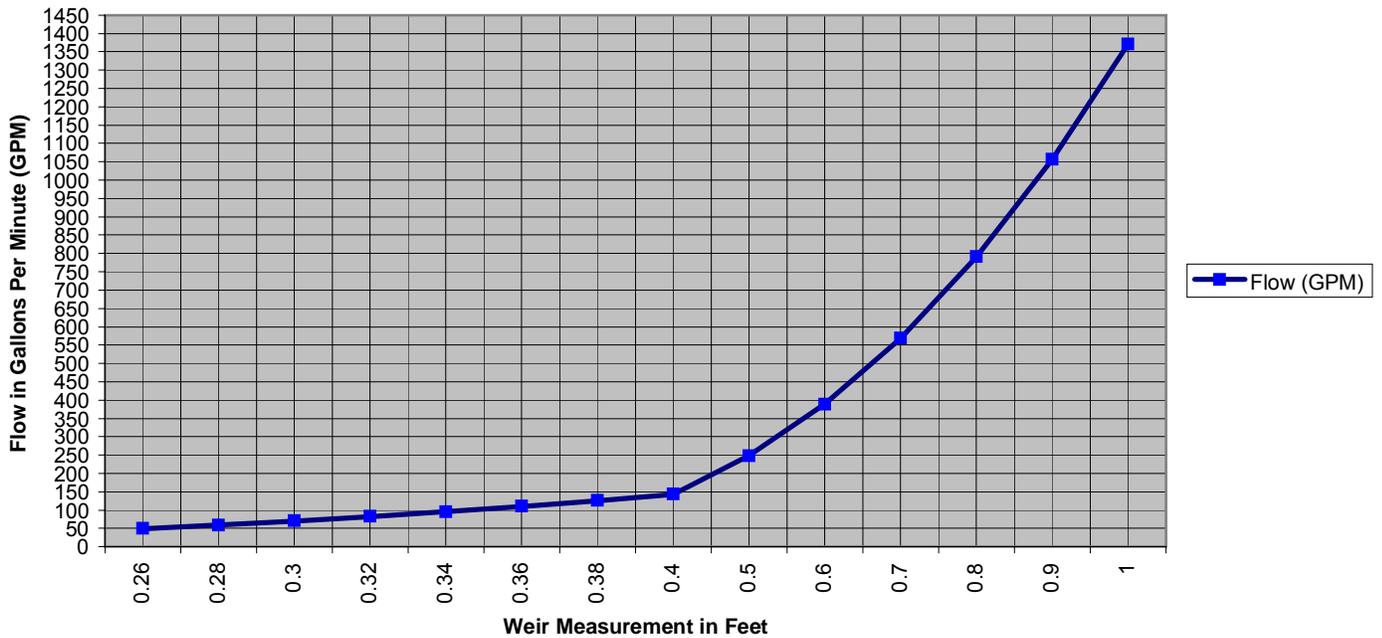
Flow in cubic feet/second can then be calculated using the above formula where H is the height (in feet not inches) of water (head) at the weir. As described in the previous section, gpm can then be calculated from cfs. In addition, the following table and graphs were developed to very generally describe flow rate by using a direct read at a V-notch weir. To convert inches into feet divide by 12.

Measurement (ft)	Flow (gpm)	Measurement (ft)	Flow (gpm)	Measurement (ft)	Flow (gpm)
0.01	0.02	0.14	10.74	0.36	110.28
0.02	0.09	0.16	14.93	0.38	126.01
0.03	0.24	0.18	19.96	0.4	143.00
0.04	0.49	0.20	25.88	0.5	247.93
0.05	0.85	0.22	32.74	0.6	388.68
0.06	1.33	0.24	40.57	0.7	568.43
0.07	1.94	0.26	49.43	0.8	790.11
0.08	2.70	0.28	59.34	0.9	1056.40
0.09	3.61	0.30	70.35	1.0	1369.83
0.10	4.68	0.32	82.48		
0.12	7.34	0.34	95.78		

**90-Degree V-Notch Weir Direct Read Flow Measurements
 For Low Flow (0-50 Gallons Per Minute) Conditions**



**90-Degree V-Notch Weir Direct Read Flow Measurements
 For High Flow (50-1400 Gallons Per Minute) Conditions**



Sludge Accumulation Assessment Report

In addition to the periodic O&M Inspection Reports, it is recommended that a Sludge Accumulation Inspection Report be completed every two years. The primary purpose of this inspection is to assess the type and amount of sludge accumulating within the passive treatment components. This can give an indication as to how the system is functioning and when action is needed to remove the sludge from the component. A proposed schedule and a general Sludge Accumulation Assessment Report has been included that can be used for all sites.

On the Sludge Accumulation Assessment Report, for each component provide:

- **Sludge description:** Note the color and depth (estimated) of the sludge. Typically, white, red, and black colors indicate precipitate rich in aluminum, iron, and black, respectively. Has the sludge filled the component to within 1 foot of the emergency spillway?
- **Comments:** For example: Is there significant organic debris in the sludge? Is there evidence of wildlife utilizing the component? Estimated depth of sludge?

Wetland Plant Diversity Report

Although not necessary to complete, a general Wetland Plant Diversity Report has been provided. The primary purpose of this report is to assess the diversity of plant species within a constructed treatment wetland in order to determine if species diversity is increasing or decreasing. Species diversity is believed to increase the health, productivity, and treatment capability of the wetland. In addition, increased plant species diversity should result in an increase in wildlife diversity. A secondary purpose is to identify if unwanted invasive plants have become established. These plants should be removed from the wetlands. On the report provide the common name and/or scientific name for each plant, the plot number, the location of the plot, and the population within that plot.

DRAINING

As the Vertical Flow Ponds at the North Fork site have mixed treatment media regular flushing of the VFPs is **NOT** recommended. Maintenance of the Vertical Flow Ponds may include occasional draining, as needed. The need to drain will be determined when the water level within the VFP begins to increase indicating that the permeability of the treatment media is becoming reduced (i.e., plugged) or in order to conduct maintenance. Each VFP is divided into four cells by the underdrain piping system. Each cell can be drained individually. If desired, VFPs can be drained to within ~½ -foot of the bottom.) Valves should be monitored and maintained to allow for free flow of water during draining. Valves should also be monitored to assure complete closure with no leakage. Once the VFP has been drained, maintenance such as stirring of the treatment media can be conducted.



Influent to the VFP to be drained should be shut off by adjusting the Pond 3 outlet risers (i.e., raising the influent pipe to the VFP to be taken off-line and/or lowering the influent pipe to the VFP to remain on-line). The VFP should be dewatered by opening the drain valves and allowing the water level to drop to the bottom of the pond. If iron sludge has accumulated on top

of the treatment media, it may be helpful to allow the material to dry in order to develop “cracks” to potentially increase hydraulic conductivity.

DRAINING PROCEDURE

Step #	Description
1	Shut off flow to VFP to be drained by adjusting Pond 3 outlet riser
2	Remove valve box cover of VFP to be drained.
3	Open valve(s) of pipe(s) to be drained and allow pond to drain.
4	Slowly close valve of each pipe drained.
5	Replace valve box cover.
6	Place VFP on-line be readjusting Pond 3 outlet riser

Backflushing

In some cases it may be necessary or desired to conduct backflushing in order to more vigorously agitate the treatment medium or piping to remove more solids and dislodge pipe blockages. Backflushing is sometimes conducted prior to a normal flushing event. Backflushing can be conducted by attaching an air compressor or water pump onto a discharge pipe. Care should be taken as to not exceed 15 psi to avoid damage to the piping systems.

Miscellaneous Maintenance Considerations

All materials used in repairs should be of equal or better quality and have the same capacity and function as shown on the “As-Built” plans.

By-Passing Components for Conducting Maintenance

At times, it may become necessary to by-pass components in order to conduct certain maintenance activities such as stirring the treatment media of the Vertical Flow Ponds or repairing a broken pipe. Depending on the component this can be accomplished by several methods. One method is to use a pump that will pump the water from one component to another or towards the stream if necessary. It may also be possible to set up a siphon instead of a pump to accomplish the same effect. In other instances, a valve can be opened to drain a component or divert the water to another location.

Removal and disposal of accumulated precipitate or sediment

Precipitates from chemical reactions and other solids will be retained within the settling ponds, wetlands, channels and other components. This sludge should be removed when the volume of the component is reduced by one half. Inlets and outlets should be kept clear of debris and obstructions. Sludge removal is planned for every fifteen years or as desired. In addition, opportunities may be available to utilize the sludge for metal recovery or the sludge may be allowed to drain/dewater for disposal. (An Erosion and Sediment Pollution Control Plan should be completed for the placement area.)

Vertical Flow Pond Stirring

Over time, the treatment media in the Vertical Flow Ponds will most likely experience a decrease in permeability and/or treatment efficiency. The loss in permeability and/or treatment efficiency may be due to the compaction and/or plugging of the treatment media.



The most obvious sign that the permeability of the treatment media is decreasing is an increase in the water level within the pond. As permeability decreases the water level will rise. This can be tracked over time by installing a water level measuring device such as a staff gauge. Once the water level is near the emergency spillway or the top of the lowest portion of the berm, the media should be stirred. This can be accomplished by first draining the pond (See Draining section) and allowing some time (about 1-2 weeks) for the media to dry out. The media will most likely not completely dry. Then the media can be stirred or mixed using an excavator or backhoe similar in concept to turning a compost pile. This can even be accomplished with a tractor with a small backhoe attachment or small tracked excavator. Only the organic material-limestone mixture should be stirred. The layer of limestone below the media should be left undisturbed in order to prevent damage to the underdrain pipes. If there is a significant accumulation of iron solids on top of the media, this material should be removed and placed on-site or recovered for reuse, if feasible. During stirring, care should be taken not to run power equipment on the “fluffed” media. The VFPs should be stirred sequentially so that one pond is used to provide treatment while work is performed on the other VFP. While this is not a maintenance activity that is anticipated to be conducted frequently, it may or may not need to be conducted several times during the lifetime of the component.

“Peri-Pipes”

The VFPs and Pond 3 utilize a patented adjustable outlet riser called a “Peri-Pipe”. The “Peri-Pipe” essentially consists of a slideable riser within a slightly larger riser that is held in place by a reducer (i.e., Fernco®). The riser can be easily adjusted by first loosening the clamp around the smaller end of the reducer using a nut driver or screwdriver, then adjusting the pipe to the desired height. Raising the pipe will decrease flow from the pipe while lowering the pipe will increase flow. Once the pipe is at the desired height, the reducer can then be tightened. On occasion, the inspector may find a “Peri-Pipe” that has been dislodged from the riser. The “Peri-Pipe” should be reinstalled immediately. Also from time to time, it may be necessary or desired to readjust the heights of the riser to accommodate changes in water quality and flow or to simply balance the flows in each pipe.



Miscellaneous Piping

Many passive treatment systems contain piping that is critical for optimal function. Piping collects and conveys mine discharge. All pipes including intakes, effluent pipes, and culverts will need to be cleaned when the capacity is reduced by ~25%. Pipes can be cleaned by using handmade pipe clean-out tools, industrial snakes, and/or by flushing or backflushing.



Baffle Curtains

A baffle curtain has been installed within Pond 1 to help reduce short-circuiting and increase retention time. During inspections the baffle curtain should be observed in order to make certain that it is intact, in the proper location/position, and functioning as designed.

Triggers to Initiate Maintenance Activities

Several maintenance triggers have been developed to help assist the Montour Run Watershed Association identify when maintenance is needed and what maintenance activity should be conducted.

Maintenance Action Item #1: Final Effluent pH below 6

The system is designed to discharge at a pH ≥ 6 from the final WL during normal flow conditions. Routine inspections will include measuring the pH of the WL effluent in the field using a colorimetric kit or a pH meter. Effluent from the WL that has a pH < 6 and when the flow rate is < 110 gpm typically indicates that the VFP(s) are not functioning optimally. The decrease in treatment by the VFPs could be caused by low hydraulic conductivity as discussed below, short-circuiting of the treatment media, worse-than-designed-for influent water chemistry, exhausted treatment media, and/or other factors.

Improving the final effluent pH should be attempted in a step-wise manner starting with low-cost alternatives performed by a single person using only hand tools and proceed to activities requiring power equipment.

STEP ONE: Dewater each VFP by draining one at a time while using the other to maintain at least partial treatment, as feasible. After draining both VFPs, allow the flow through the system to reestablish and measure WL pH. If draining is not sufficient to produce a ≥ 6 pH at the WL, proceed to the second step.

STEP TWO: Reconfigure the flow path so that the VFPs may function in series, as detailed below. If flow reconfiguration does not restore the WL effluent to a 6 pH, proceed to the third step.

The VFPs can be set to function in series to accommodate severe “worsening” of the influent drainage chemistry. Set the Pond 3 adjustable risers so that all flow enters VFPW. Open the cross-pipe (located within the spillway between VFPW to Wetland) to direct the flow into VFPE and construct a small check dam by hand-stacking rip-rap and dirt in the channel immediately below the cross-pipe to help insure that the effluent from VFPW is conveyed to VFPE. The VFPE outlet risers may need to be lowered to help prevent the water from backing up into the cross-pipe. VFPs operating in series provide a two-stage acid neutralizing step.

STEP THREE: Stir the treatment media in the VFPs. [The North Fork passive treatment system VFPs have been designed (with upgrades) based on the VFP installed in 1997 at the Jennings Environmental Education Center, Slippery Rock Creek Watershed, Butler County, PA. Since installation, the Jennings VFP effluent has always been net alkaline, indicating successful treatment. To improve permeability, the Jennings VFP has been stirred twice to date.]

FINAL STEP: If stirring does not restore the desired pH, then the treatment media may need to be enhanced, increased, or replaced and/or the system may need to be otherwise evaluated and upgraded. Changing treatment media or upgrading the system should be completed with the assistance of someone familiar with current passive treatment technology.

Maintenance Action Item #2: Vertical Flow Pond Hydraulic Conductivity

If water is flowing in the emergency spillway of either VFP on a regular basis, this indicates that the actual flow rate is greater than the design flow rate, piping has plugged, and/or the hydraulic conductivity (permeability) of the treatment media has decreased. If the overall influent flow rate is typically significantly >110 gpm, the system should be checked on a regular basis (i.e. weekly) to insure that the higher-than-normal flow rate does not damage the spillways or embankments until returning to “normal” (<110 gpm). If the flow rate is <110 gpm and water is discharging through the emergency spillway, efforts to restore adequate flow through the treatment media or piping of the VFP(s) will need to be conducted by first draining the VFP(s) and if necessary, stirring the VFP(s). A loss in hydraulic conductivity may be caused by an accumulation of iron solids on top of the treatment media. Draining the VFPs and allowing the iron sludge to dry will encourage the formation of “cracks” that may be sufficient to restore hydraulic conductivity. If draining and drying does not work, the sludge may need to be removed prior to stirring the treatment media. See Flow measurement, VFP draining, and VFP stirring sections for additional information.

Maintenance Action Item #3: Sludge Accumulation

If sludge has accumulated in Ponds 1, 2, 3, or the WL to a point where solids are (or about to be) carried out of the spillway during normal flow conditions, the component(s) should be cleaned. Several companies are currently developing markets for materials recovered from mine drainage treatment systems. One or more of these companies should be contacted to evaluate the potentially valuable commodities accumulating in the North Fork system. If the material is determined not to be economically viable for recovery, then on-site placement is recommended. The material can be removed from the ponds and/or wetland and placed on-site as feasible. There are a variety of mechanical means available including sludge pumping and/or excavation. There are commercial companies specializing in these types of services.

Replacement

All passive treatment systems are unique. The sludge storage capacity for passive components varies from component to component and over time with variable discharge characteristics. Design capacity is based upon available water quality monitoring data and published references. Higher flow rates and poorer water quality can substantially affect the design life. When the storage capacity of the system is diminished by approximately one half, the sludge should be removed. Prior to removal, the system and water quality should be evaluated to determine if reconstruction is necessary. Advances in technology and changes in raw drainage quality and quantity should be considered to determine if revisions to the size and/or design of the system is advantageous.

Replacement considerations include:

- Estimating Best Management Practice (BMP) design life;
- Determining replacement responsibility, including a successor, as necessary;
- Determining approximate costs for the following possible needs:
 - o removing accumulated sediments;
 - o replacing defective valves, water control structures, etc.;
 - o re-sizing the system to accommodate changed water quality or quantity;
 - o recharging organic matter in wetlands; and
 - o replanting wetlands.

Datashed

Datashed, www.datashed.org, is a fully-featured, GIS-enabled, internet database designed to assist watershed groups, academic institutions, private industry, and government agencies. Powered by open source software, this database provides a cost-effective and reliable solution to the management of data associated with environmental efforts. GIS capability allows users to easily view geographic data and directs users to additional content. Anyone with internet access can view the site and download information. This allows the website to function not only as a data management tool but also as part of the education/outreach effort associated with the project. Datashed was developed by Stream Restoration Incorporated, 241 Computer Services, and WPCAMR using the PHP programming language and open source software such as APACHE HTTP Server, MySQL database, and Map Server.

Datashed could be easily incorporated as a component of the O&M Plan. On Datashed, each restoration project has its own page within the website where users can not only view data but also download and print information needed to conduct O&M inspections such as site inspection sheets, site schematics, topographic maps, aerial photos, etc. In addition, those who conduct the inspections will be given passwords to allow direct online upload of collected field and laboratory data from the inspection.

To view, download forms, or upload data onto the site use the following directions below:

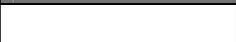
Viewing, Downloading, and Uploading Data to Datashed

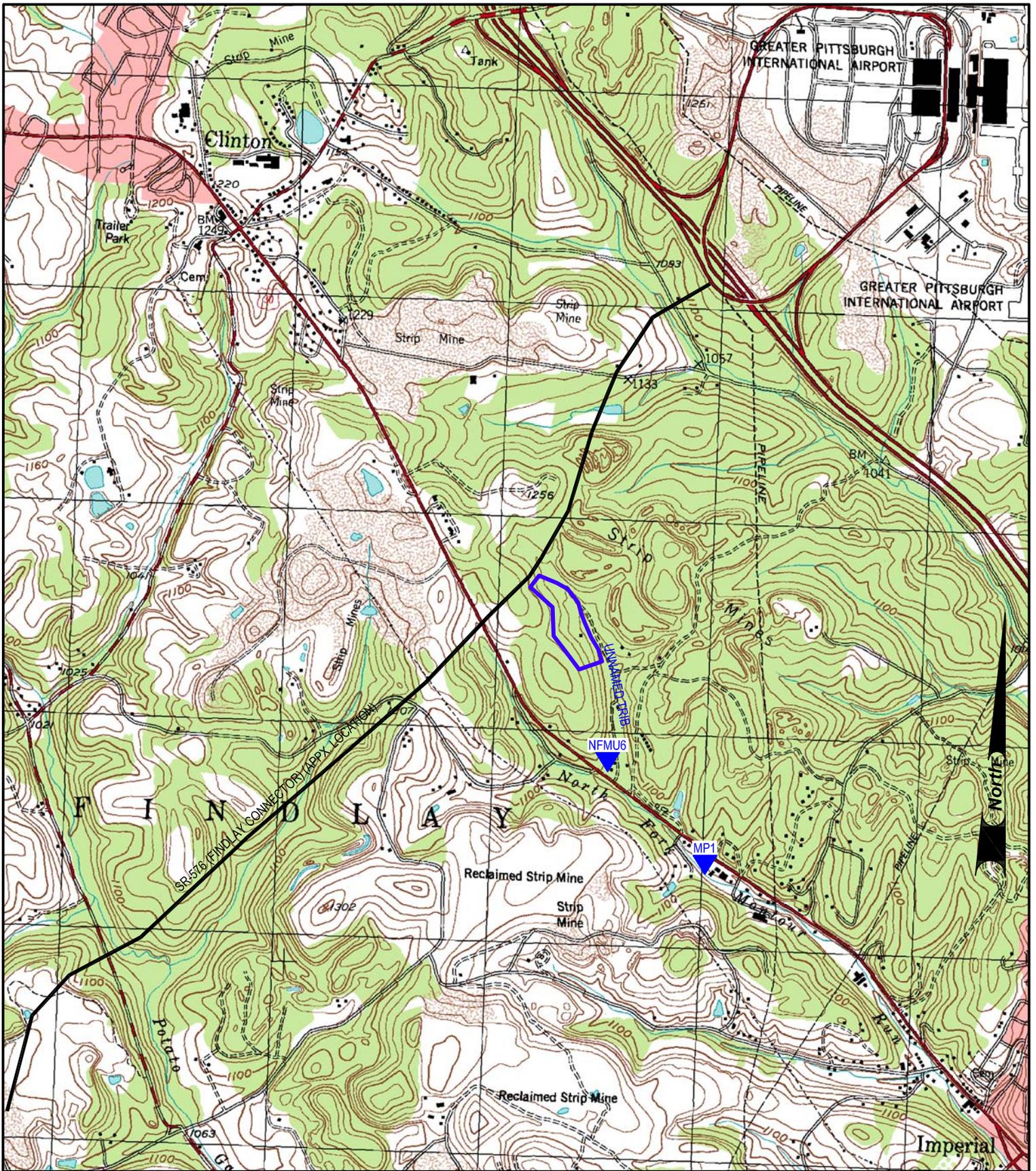
1. Go to Datashed (www.datashed.org). To view data or download forms go to step 2. To upload data such as completing the online O&M form, you will need to first login using your assigned email address and password. If you do not have a password, contact Stream Restoration Incorporated.
2. Select the "Projects" tab.
3. A Project Search Query should appear. This feature allows the user to search for projects based on a variety of selections criterion. Once the criteria has been selected, click on the "List Projects" button
4. A list of available projects matching the criteria with short descriptions should appear.
5. Select the project that you wish to view, download forms, or upload data. The "Project Details" report page will automatically open.
6. Select:
 - "Maps and Directions" to get directions to the site
 - "Downloads" to obtain O&M forms, site schematics, location map, "as-builts", etc
 - "View Data" to view O&M submissions, graphs, reports, and data
 - "View Pictures" for project photos
 - "Partners" to view a list of partners involved in the project
 - "Submit Data" to access and upload data via the on-line O&M form
7. Enter the data from the O&M field inspection sheet. When finished, click submit button.

SITE INSPECTION & SLUDGE ACCUMULATION ASSESMENT SCHEDULE

Year: _____

 -Not conducted

Year	January- March	April- June	July – September	October - December	Sludge Accumulation
2009					
2010					
2011					
2012					
2013					
2014					
2015					
2016					
2017					
2018					
2019					
2020					
2021					
2022					
2023					
2024					
2025					
2026					
2027					
2028					
2029					
2030					
2031					
2032					
2033					
2034					



LOCATION MAP
USGS 7.5' CLINTON, PA (1998) (PORTION)
NORTH FORK MONTOUR RUN RESTORATION

Montour Run Watershed Association
 Findlay Township, Allegheny County, PA
 September 2008 Scale: 1" = 2000'
 BioMost, Inc., Mining & Reclamation Services
www.biomost.com

Approximate Center of Project (deg-min-sec)
 40-28-24 latitude 80-16-37 longitude

 PROJECT BOUNDARY

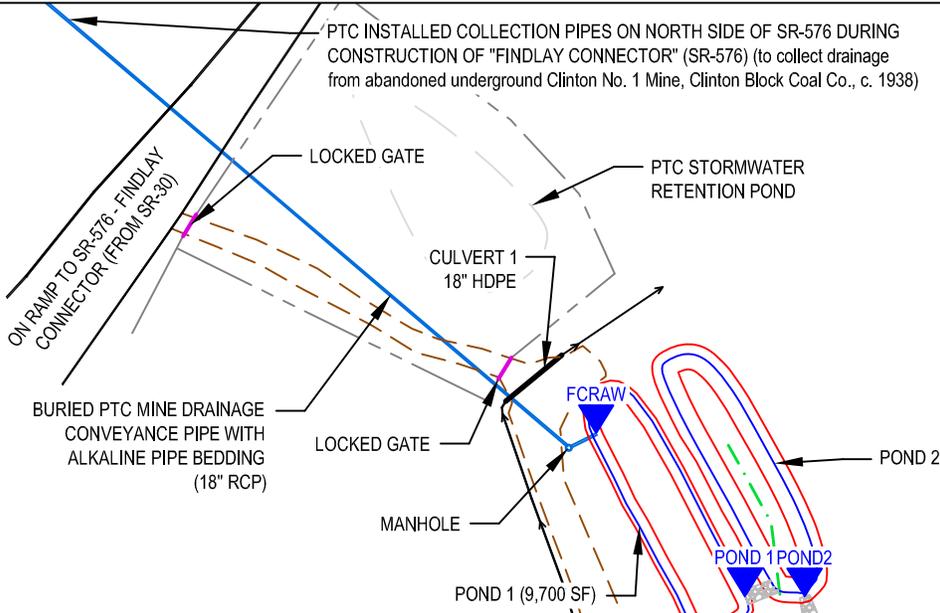
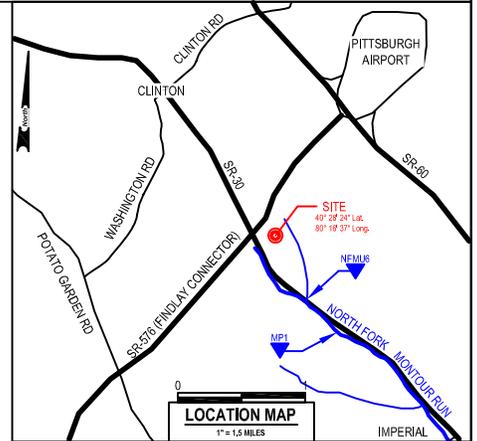


SITE SCHEMATIC
MONTOUR RUN WATERSHED ASSOCIATION
NORTH FORK
MONTOUR RUN RESTORATION

MONTOUR RUN WATERSHED
 NORTH FORK MONTOUR RUN SUBWATERSHED
 FINDLAY TOWNSHIP, ALLEGHENY COUNTY, PA

Scale: 1" = 150' June 2008

BioMost, Inc., Mars, PA
 Mining and Reclamation Services www.biomost.com



NOTES:

As-built information from 06/05/08 and 09/05/08 field inspection by BioMost, Inc. using post-processed sub-meter rated GPS unit and laser level as well as design information and is a reasonable representation of actual field conditions.

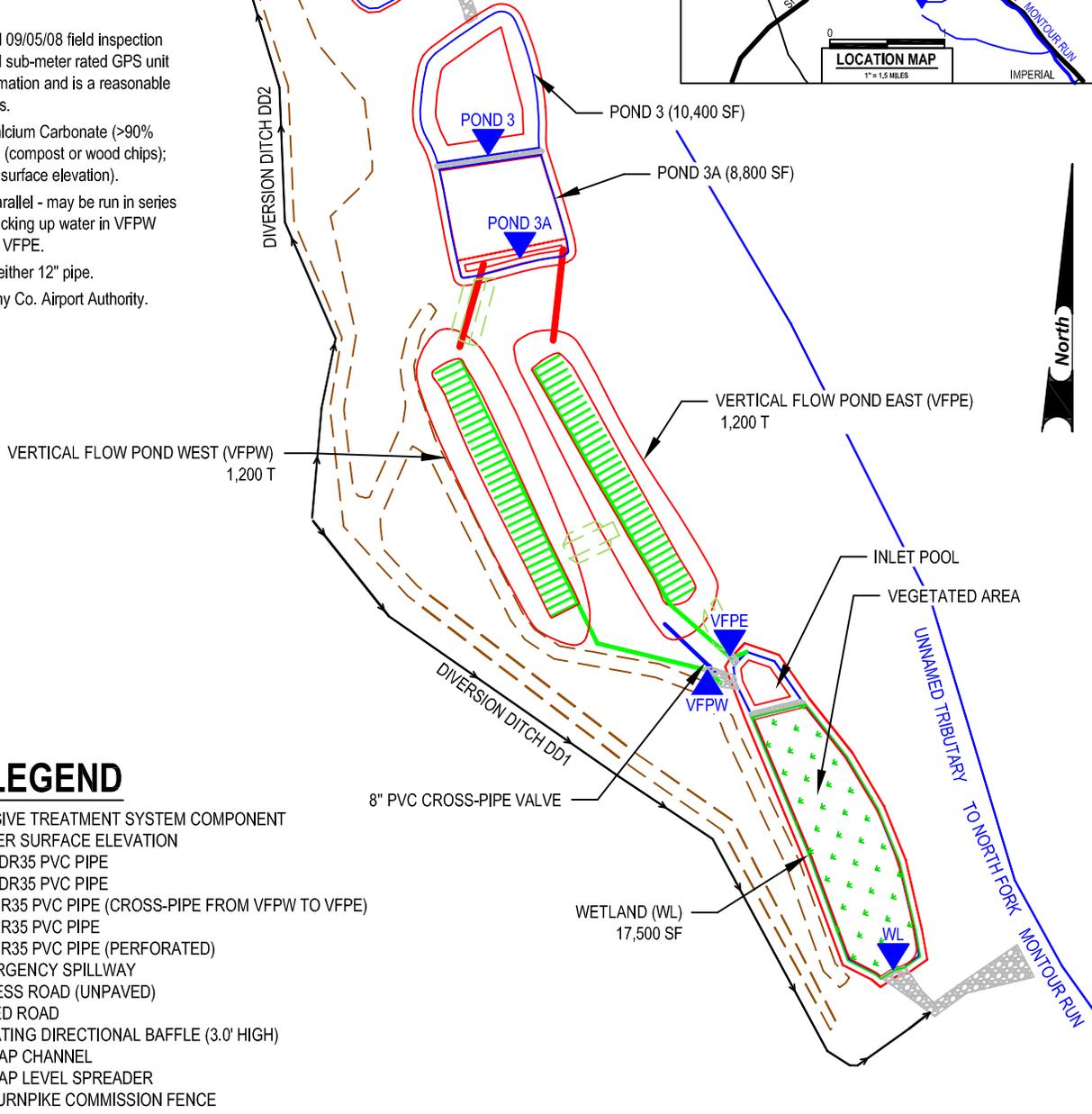
Sizes listed include: T - Tons High Calcium Carbonate (>90% CaCO₃) Limestone; CY - Cubic Yards (compost or wood chips); SF - Square Feet (measured at water surface elevation).

VFPE & VFPW configured to run in parallel - may be run in series by opening 8" cross-pipe valve and backing up water in VFPW spillway to direct flow from VFPW into VFPE.

Pond 3A may be sampled at outlet of either 12" pipe.

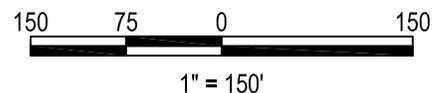
All property shown owned by Allegheny Co. Airport Authority.

PTC - PA Turnpike Commission



LEGEND

- PASSIVE TREATMENT SYSTEM COMPONENT
- WATER SURFACE ELEVATION
- 12" SDR35 PVC PIPE
- 10" SDR35 PVC PIPE
- 8" SDR35 PVC PIPE (CROSS-PIPE FROM VFPW TO VFPE)
- 4" SDR35 PVC PIPE
- - - 4" SDR35 PVC PIPE (PERFORATED)
- - - EMERGENCY SPILLWAY
- - - ACCESS ROAD (UNPAVED)
- PAVED ROAD
- · - · - FLOATING DIRECTIONAL BAFFLE (3.0' HIGH)
- RIPRAP CHANNEL
- RIPRAP LEVEL SPREADER
- - - PA TURNPIKE COMMISSION FENCE
- WATER MONITORING POINT



NORTH FORK PASSIVE TREATMENT SYSTEM

O&M INSPECTION REPORT

9/2008

Inspection Date: _____	Project Name: North Fork Passive Treatment System	
Inspected by: _____	Municipality: North Fork Passive Treatment System	
Organization: _____	County: Allegheny	State: PA
Time Start: _____ End: _____	Project Coordinates: 40° 28' 24" Lat	80° 16' 37" Long
Receiving Stream: Unnamed Tributary	Subwatershed: North Fork	Watershed: Montour Run

Weather (circle one): Snow Heavy Rain Rain Light Rain Overcast Fair/Sunny Temp(°F): ≤32 33-40 41-50 51-60 60+

Is maintenance required? Yes/No If yes, provide explanation:

INSPECTION SUMMARY

A. Site Vegetation

Overall condition of vegetation on site: 0 1 2 3 4 5 (0=poor, 5=excellent, circle one) (See instructions.)
 Is any reseeding required? Yes/No If yes, describe area size and identify location on Site Schematic:

B. Site Access and Parking

Are the access roads passable for operation and monitoring? Yes/No?
 Maintenance performed/needed? _____

C. Vandalism and Housekeeping

Is there evidence of vandalism to the site? Yes/No? Is there litter around/in the passive system? Yes/No? If Yes, was the litter picked up? Yes/No?
 Is there litter that may be considered hazardous or dangerous that requires special disposal? ? Yes/No?

D. Ditches, Channels and Spillways

Ditch	Erosion Rills (Y/N)	Debris/Vegetation Present (Y/N)	Maintenance Performed (Y/N)	Maintenance Needed (Y/N)	Describe Maintenance Performed or Needed
1. Diversion					
a. DD1					
b. DD2 (Incl. Culvert 1)					
2. Spillways					
a. Pond 1					
b. Pond 2					
c. VFPW					
d. VFPE					
e. Wetland					
4. Emergency Spillways					
a. VFPW					
b. VFPE					

Note: Diversion Ditch 2 includes the inspection of Culvert #1 (18" HDPE Pipe)

E. Passive Treatment Components

Enter pH, temp, alkalinity, flow and other field data as applicable in Section Q. If water samples were collected enter bottle numbers.

Component	Erosion Rills (Y/N)	Vegetation Problems (Y/N)	Significant Siltation (Y/N)	Embankments Slumping have Cracks or Unstable (Y/N)	Water level Change or Overtopping Berm (Y/N)	Valves Broken or Inoperable (Y/N)	Pipes Broken or Plugged (Y/N)
Pond 1							
Pond 2							
Pond 3							
VFPW							
VFPE							
Wetland							
Describe Maintenance Performed or Needed:							

F. Field Water Monitoring and Sample Collection - Water sample locations as marked on the site schematic. For passive components the sample point is at the effluent of the named component. The following table provides the opportunity to conduct extensive monitoring if/when desired, however at a minimum, field parameters should be conducted at the following sample points during site inspections indicated by *. At a minimum the pH and field iron from the wetland and flow at either the VFPs or Pond 3A should be measured during every site visit. Field iron and pH should be measured at stream monitoring points NFMU6 and MP1. The system and stream should be monitored on a quarterly basis.

- Not monitored

Sampling Point	Flow Measurements		Calculated Flow (gpm)	pH	Temp (°C)	Alkalinity (mg/L)	DO (mg/L)	Iron (mg/L)	Comments	Bottle #	Bottle # (total metals)	Bottle # (diss. metals)
	gals	sec.										
FCRAW*												
Pond 1												
Pond 2												
Pond 3												
Pond 3A (composite)												
Pipe into VFPW												
Pipe into VFPE												
VFPW (composite)*												
Pipe 1												
Pipe 2												
Pipe 3												
Pipe 4												
VFPE (composite)*												
Pipe 1												
Pipe 2												
Pipe 3												
Pipe 4												
Wetland*												
NFMU6												
MP1												

G. Flow Measurements – A description of various flow measurement techniques is described in the O & M Plan narrative. Measurements should be recorded in Section F.

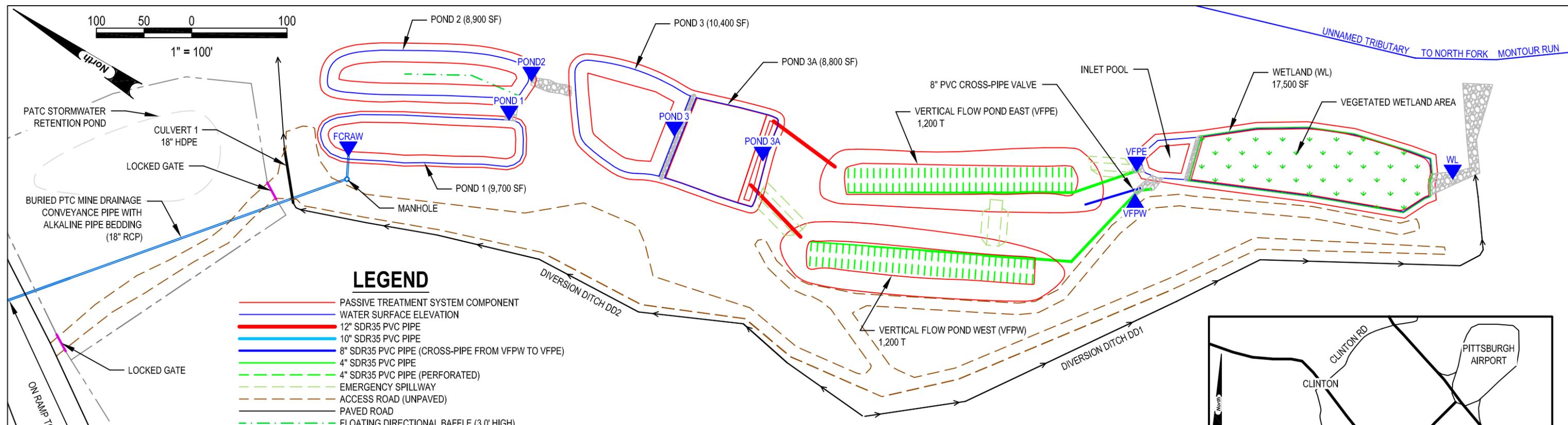
NORTH FORK PASSIVE TREATMENT SYSTEM
SLUDGE ACCUMULATION ASSESSMENT REPORT

Inspection Date: _____	Project Name: North Fork Passive Treatment System
Inspected by: _____	Municipality: Findlay Township
Organization: _____	County: Allegheny State: PA
Time Start: _____ End: _____	Project Coordinates: 40° 28' 24" Lat 80° 16' 37" Long
Receiving Stream: Unnamed Tributary	Subwatershed: North Fork Watershed: Montour Run

Weather (circle one): Snow Heavy Rain Rain Light Rain Overcast Fair/Sunny **Temp(°F):** ≤32 33-40 41-50 51-60 60+

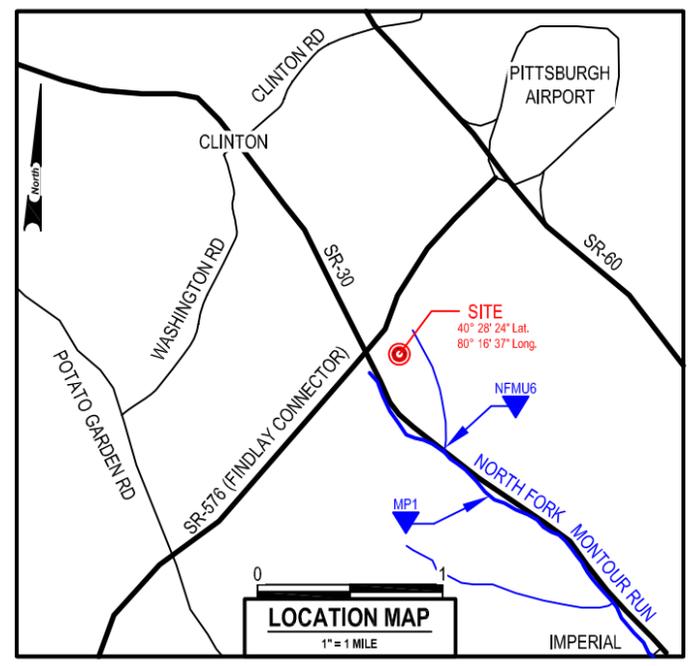
Provide sludge assessment for each component including sludge description.

Component	Color	Estimated Depth	Comments
Pond 1			
Pond 2			
Pond 3			
VFPW			
VFPE			
Wetland			

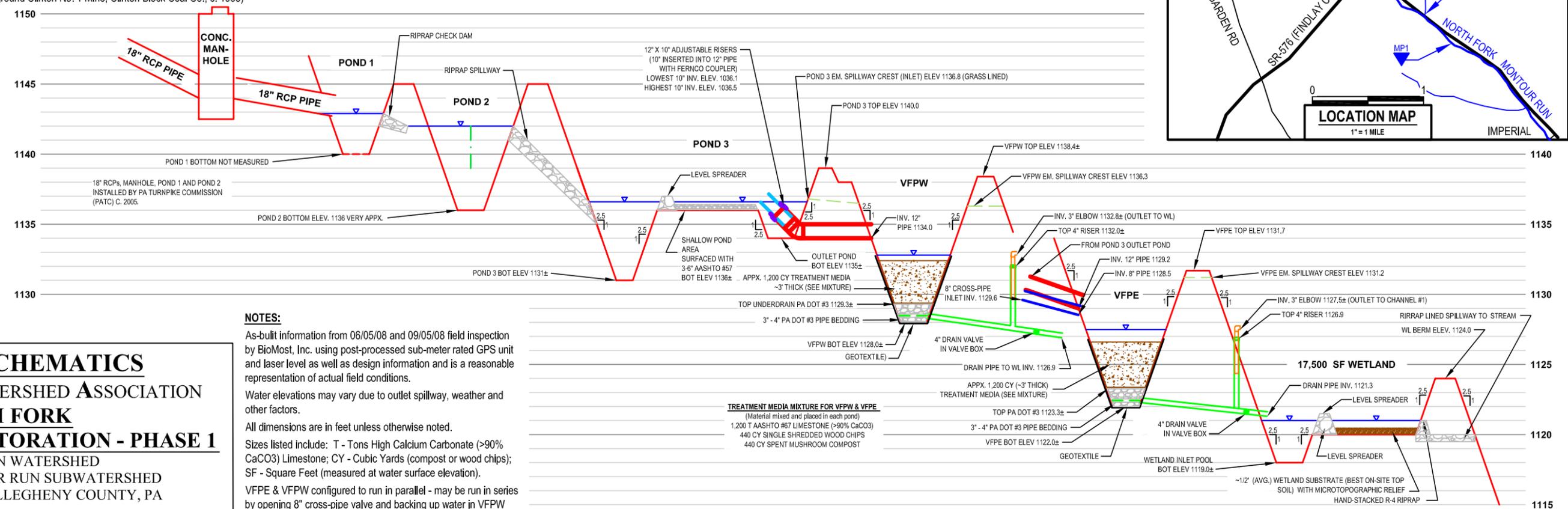


- LEGEND**
- PASSIVE TREATMENT SYSTEM COMPONENT
 - WATER SURFACE ELEVATION
 - 12" SDR35 PVC PIPE
 - 10" SDR35 PVC PIPE
 - 8" SDR35 PVC PIPE (CROSS-PIPE FROM VFPW TO VFPE)
 - 4" SDR35 PVC PIPE
 - - - 4" SDR35 PVC PIPE (PERFORATED)
 - - - EMERGENCY SPILLWAY
 - - - ACCESS ROAD (UNPAVED)
 - PAVED ROAD
 - · - · - FLOATING DIRECTIONAL BAFFLE (3.0' HIGH)
 - RIPRAP CHANNEL
 - RIPRAP LEVEL SPREADER
 - PA TURNPIKE COMMISSION FENCE
 - ▼ WATER MONITORING POINT

PLAN VIEW SCHEMATIC



PATC STORMWATER RETENTION POND
 CULVERT 1 18" HDPE
 LOCKED GATE
 BURIED PTC MINE DRAINAGE CONVEYANCE PIPE WITH ALKALINE PIPE BEDDING (18" RCP)
 LOCKED GATE
 ON RAMP TO SR-576 - FINDLAY CONNECTOR (FROM SR-30)
 PTC INSTALLED COLLECTION PIPES ON NORTH SIDE OF SR-576 DURING CONSTRUCTION OF "FINDLAY CONNECTOR" (SR-576) (to collect drainage from abandoned underground Clinton No. 1 Mine, Clinton Block Coal Co., c. 1938)
 TOLL BOOTH



NOTES:
 As-built information from 06/05/08 and 09/05/08 field inspection by BioMost, Inc. using post-processed sub-meter rated GPS unit and laser level as well as design information and is a reasonable representation of actual field conditions.
 Water elevations may vary due to outlet spillway, weather and other factors.
 All dimensions are in feet unless otherwise noted.
 Sizes listed include: T - Tons High Calcium Carbonate (>90% CaCO3) Limestone; CY - Cubic Yards (compost or wood chips); SF - Square Feet (measured at water surface elevation).
 VFPE & VFPW configured to run in parallel - may be run in series by opening 8" cross-pipe valve and backing up water in VFPW spillway to direct flow from VFPW into VFPE.
 Pond 3A may be sampled at outlet of either 12" pipe.
 All property shown owned by Allegheny Co. Airport Authority.

TREATMENT MEDIA MIXTURE FOR VFPW & VFPE
 (Material mixed and placed in each pond)
 1,200 T AASHTO #67 LIMESTONE (>90% CaCO3)
 440 CY SINGLE SHREDDED WOOD CHIPS
 440 CY SPENT MUSHROOM COMPOST

ELEVATION SCHEMATIC

NOT TO SCALE

AS-BUILT SCHEMATICS
MONTOUR RUN WATERSHED ASSOCIATION
NORTH FORK
MONTOUR RUN RESTORATION - PHASE 1
 MONTOUR RUN WATERSHED
 NORTH FORK MONTOUR RUN SUBWATERSHED
 FINDLAY TOWNSHIP, ALLEGHENY COUNTY, PA
 Scale: As Shown June 2008
 BioMost, Inc., Mars, Pennsylvania
 Mining and Reclamation Services www.biomost.com