## Lucerne 3A Treatment System SRI O&M TAG Project #33 Request #2 OSM PTS ID: PA-139

<u>Requesting Organization:</u> Indiana County Conservation District <u>Requesting Organization Representative:</u> Brooke Russick <u>Municipality/County</u>: White Township, Indiana County <u>Dates of work performed:</u> 8/2/19-8/7/19

<u>Initial Request</u>: On 3/7/2019, the Indiana County Conservation District (ICCD) requested assistance for the Lucerne 3A active treatment system. The settling pond was full of sludge and needed to be removed. The ICCD also requested recommendations on either converting to a passive system and/or expanding the size of the existing active system.

<u>Initial Site Visit, Observations, and Identified Needs</u>: As Stream Restoration Incorporated (SRI) and BioMost, Inc. (BMI) were familiar with the system and understood the ICCD's needs an initial site visit was not required.

<u>Work Completed:</u> In August 2019, BMI mobilized to the site. Sludge from the settling pond was pumped into a previously established underground coal mine borehole. To complete this work, a new pipe was retrofitted onto a new tee to the mine borehole and a 6" pump was used. Large amounts of unreacted lime were present in the initial section of settling pond, transitioning to iron oxide solids further into the settling pond. Vegetation near and within the settling pond was cleared. In addition, a temporary benchmark was set and field survey elevation measurements were made to assist with evaluating options for improving treatment.

Evaluation, Recommendations & Future Considerations: The effectiveness of the Lucerne 3A treatment system has been variable especially in terms of the neutralization of acidity. Typically, high concentrations of metal solids are being discharged to Two Lick Creek. This is largely due to the relatively small settling pond area. BMI evaluated the system and developed conceptual designs and cost estimate options for both an expanded active system and a new passive treatment system. The ICCD did not wish to operate an active system any longer and chose the passive treatment option. The proposed conceptual passive system will consist of two traditional layered vertical flow ponds followed by a settling pond and then a limestone bed. The ICCD utilized this information to successfully apply for and receive funding from Growing Greener, OSM WCAP, and the Foundation for Pennsylvania Watersheds. Design is currently in progress with the hope of construction beginning in 2023.

### Photo Log



Top Left: Tee installed at borehole allowed for pumping from the system into the mine void (8/6/19).
Top Right: Chasing sludge towards the pump from the other end of the settling pond (8/7/19).
Bottom Left: Pumping sludge from the settling pond to the borehole (8/6/19).
Bottom Right: Large amounts of unreacted lime present in the first portion of the settling pond (8/7/19).





Project <u>Waterworks PTS</u>

Site Name Lucerne 3A



AM	D TRE	AT	
AMD TREA	T MAIN	COST	FORM

Costs	AN	ID T	REAT MAIN
Passive Treatment	<u>A</u>	<u>s</u>	
Vertical Flow Pond	2	0	\$226,863
Anoxic Limestone Drain			\$0
Anaerobic Wetlands			\$0
Aerobic Wetlands		0	\$28,258
Manganese Removal Bed			\$0
Oxic Limestone Channel			\$0
Limestone Bed			\$0
BIO Reactor			\$0
Passive Subtotal:			\$255,122
Active Treatment			
Caustic Soda			\$0
Hydrated Lime			\$0
Pebble Quick Lime			\$0
Ammonia			\$0
Oxidants			\$0
Soda Ash			\$0
Active Subtotal:		\$0	
Ancillary Cost			
Ponds	1	0	\$5,959
Roads			\$0
Land Access			\$0
Ditching	1	0	\$4,919
Engineering Cost			\$0
Ancillary Subtotal:			\$10,878
Other Cost (Capital Cost)			\$109,000
Total Capital Cost:			\$375,000
Annual Costs			///////
Sampling			\$0
Labor			\$0
Maintenance			\$0
Pumping			\$0
Chemical Cost			\$0
Oxidant Chem Cost			\$0
Sludge Removal			\$0
Other Cost (Annual Cost)			\$0
Land Access (Annual Cost)		\$0	
Total Annual Cost:			\$0
Other Cost	1	0	
		-	

	AWDTREAT	
Water Quality		
Design Flow	200.00	gpm
Typical Flow	90.00	gpm
Total Iron	24.40	mg/L
Ferrous Iron	0.00	mg/L
Aluminum	23.30	mg/L
Manganese	1.00	mg/L
рН	2.70	su
Alkalinity	0.00	mg/L
TIC	0.00	mg/L
Calculate Net Acidity		
Enter Hot Acidity manually		
Acidity	306.00	mg/L
Sulfate	507.00	mg/L
Chloride	0.00	mg/L
Calcium	0.00	mg/L
Magnesium	0.00	mg/L
Sodium	0.00	mg/L
Water Temperature	0.00	С
Specific Conductivity	0.00	uS/cm
Total Dissolved Solids	0.00	mg/L
Dissolved Oxygen	0.01	mg/L
Typical Acid Loading	60.3	tons/yr

Total Annual Cost: per1000 Gal of H2O Treated\$0.000

Project Waterworks PTS

Site Name Lucerne 3A



Printed on 12/18/2019

AMD TREAT VERTICAL FLOW POND (VFP)



Project Waterworks PTS

Site Name Lucerne 3A



Printed on 12/18/2019

AMD TREAT VERTICAL FLOW POND (VFP)



Printed on 12/18/2019 Company Name Indiana Co. Cons. Dist. Project Waterworks PTS Site Name Lucerne 3A AMD TREAT **AEROBIC WETLANDS** AMDTREAT Aerobic Wetlands Name | Wetland **Opening Screen** Water Parameters SIZING METHODS Select One g/m2/day g/m2/day C Aerobic Wetland Based on Metal Removal Rates 1. Iron Removal Rate 2. Mn Removal Rate Influent Water **Parameters** 200 ft 120 ft Aerobic Wetland Based on Dimensions 3. Top Length at Freeboard 4. Top Width at Freeboard that Affect moles/ C Aerobic Wetland Based on Iron Oxidation Kinetics 5. Rate Constant 6. Effluent Fe Concentration mg/l **Aerobic Wetlands** sec °c **Calculated Acidity** 7. Dissolved Oxygen 8. H2O Temperature mg/l 117.56 mg/L Alkalinity Length Width 0.00 mg/L 9. Length to Width Ratio 21. Clearing and Grubbing? Run of Slope Rise of Slope Calculate Net 6 22. Land Multiplier 1.5 ratio 10. Slope of Wetland Sides 2.0 1.000 Acidity (Acid-Alkalinity) C 23. Clear/Grub Acres acres 11. Freeboard Depth 4.00 ft Enter Net Acidity ല 24. Clear and Grub Unit Cost 0.50 12. Free Standing Water Depth ft 2500 \$/acre manually Net Acidity 0.50 13. Organic Matter Depth ft (Hot Acidity) 14. Organic Matter Unit Cost 25.00 \$/yd3 125.00 mg/L 15. Organic Matter Spreading 6.00 \$/yd3 **Aerobic Wetland Sizing Summaries** Unit Cost **Design Flow Aerobic Cost Summaries** 16. Excavation Unit Cost 10.00 \$/yd3 300.00 gpm ft 25. Length at Top of Freeboard 200.00 35. Organic Matter Cost 10,495 \$ 17. Wetland Planting Unit Cost Typical Flow 5000 \$/acre 26. Width at Top of Freeboard 120.00 ft 36. Excavation Cost 6,876 \$ 90.00 gpm 27. Freeboard Volume 3,188 yd3 Liner Cost \$ 37. Liner Cost 6,066 Total Iron 28. Water Surface Area 19,136 ft2 38. Clear and Grub Cost 2,066 \$ 8.04 mg/L O No Liner 29. Water Volume 349 yd3 39. Wetland Planting Cost 2,755 \$ Aluminum Clay Liner 30. Organic Matter Volume 338 yd3 23.30 mg/L 10.00 \$/yd3 18. Clay Liner Unit Cost 687 yd3 31. Excavation Volume 40. Total Cost Manganese 28,258 19. Thickness of Clay Liner 0.50 ft 1.08 mg/L 0.8 32. Clear and Grub Area acres C Synthetic Liner pН 3,033 ft2 33. Liner Area Record Number 1 of 1 20. Synthetic Liner Unit Cost \$/yd2 3.13 su 3 34. Retention Time hrs

Printed on 12/18/2019 Company Name Indiana Co. Cons. Dist. Project Waterworks PTS Site Name Lucerne 3A AMD TREAT PONDS AMOTREAT Pond Name Flow Splitting Pool Pond Design Based On: 23. Revegetation Cost 2200.00 \$/acre **Retention Time** \$ 24. Cost of Baffles 0 1. Desired Retention Time hours **Calculated Pond Dimensions per Pond** times/year 3. Sludge Removal Frequency Opening Screen 30 ft 25. Length at Top of Freeboard Water Parameters 4. Titration? 30 ft gal sludge/ 26. Width at Top of Freeboard 5. Sludge Rate gal H2O Influent Water 82 yd3 27. Freeboard Volume % **Parameters** 6. Percent Solids 32 yd3 28. Water Volume that Affect 7.Sludge Density lbs./gal Ponds 0 yd3/yr 29. Estimated Annual Sludge Calculated Acidity 0 yd3/ removal Pond Size 30. Volume of Sludge 296.66 mg/L per Removal 8. Pond Length at Top of Freeboard ft 30.000 0.01 acre ft 31. Excavation Volume Alkalinity 9. Pond Width at Top of Freeboard 30.000 ft 32 yd3 32. Excavation Volume 0.00 mg/L 0.03 acres 33. Clear and Grub Area Run Rise 167 yd2 Calculate Net 34. Liner Area 10. Slope Ratio of Pond Sides 2.0 1 Acidity 35. Calculated Retention Time 0 hours (Acid-Alkalinity) 11. Freeboard Depth 2.0 ft **Ponds Sub-Totals per Pond** Enter Net Acidity 12. Water Depth 4.0 ft manually 36. Excavation Cost 679 \$ 13. Excavation Unit Cost 10.00 \$/yd3 Net Acidity 37. Pipe Cost 5,000 \$ 14. Total Length of Effluent (Hot Acidity) ft 200.00 / Influent Pipe 38. Liner Cost 178 \$ 306.00 mg/L 15. Unit Cost of Pipe 25.00 \$/ft 39. Clearing and Grubbing Cost 77 \$ Liner Cost **Design Flow** 40. Revegetation Cost 22 \$ No Liner C 200.00 gpm 41. Baffle Cost 0 \$ Clay Liner  $\odot$ Typical Flow 16. Clay Liner Unit Cost \$/yd3 5.00 90.00 gpm 17. Thickness of Clay Liner 1.0 ft Total Iron 5,959 \$ 42. Estimated Cost Synthetic Liner 21.20 mg/L Aluminum 18. Synthetic Liner Unit Cost \$/yd2 20.60 mg/L III. Clearing and Grubbing? Manganese 1.00 mg/L 3 20. Land Multiplier 1.50 ratio C 21. Clear/Grub Acres acres **Record Number** 22. Clear and Grub Unit Cost 2500.00 \$/acre 1 of 1

Project <u>Waterworks PTS</u>

Site Name Lucerne 3A

# AMD TREAT

DITCHING



Printed on 12/18/2019

Ditching Name Conveyance Channel 1. Ditch Length Rock ft 13. Ditch Depth of Rock 120 ft 1.00 14. Cost of Ditch Surface Rock \$/yd3 2. Ditch Length Grass ft 0 30.00 3. Bottom Width of Ditch 15. Cost to Place Rock 3.0 ft 10.00 \$/yd3 4. Ditch Depth ft 16. Excavation Unit Cost \$/yd3 3.00 10.00 5. Geo Textile Unit Cost \$/yd2 17. Length of Silt Fence ft 3.00 0.00 6. Length of Geo Textile 18. Unit Cost of Silt Fence \$/ft 120 ft 1.15 Run Rise 19. Revegetation Unit Cost 2200.00 \$/acre 7. Slope Ratio of 2.00 : 1.00 Ditch Sides **Ditching Sub-Totals 8**. Surveying? 20. Excavation Cost 1,200 \$ 9. Survey Rate acres/day 21. Survey Cost 0 \$ \$/day 10. Survey Unit Cost 22. Clear and Grub Cost 124 \$ 23. Aggregate Cost 2,918 \$ ☑ 11. Clearing and Grubbing? 24. Filter Fabric Cost **657** \$ 12. Clear and Grub Cost 2500.00 \$/acre 25. Silt Fence Cost 0 \$ 26. Revegetation Cost 20 \$ Record Number 1 of 1 27. Total Cost 4,919 \$

Project <u>Waterworks PTS</u>

Site Name Lucerne 3A

AMD TREAT

## OTHER COST



#### AMOTREAT

Oher Cost Name Construction Costs				
A. Description of Item	B. Unit Cost Per Item	C. Quantity	D. Total Item Cost	E. Capital Cost Annual Cost
1. Mob/Demob (JOB)	17,000.00	1	17,000	<ul> <li>Capital Cost</li> <li>Annual Cost</li> </ul>
2. Reveg (AC)	2,200.00	5	11,000	<ul> <li>Capital Cost</li> <li>C Annual Cost</li> </ul>
<b>3.</b> E&S (JOB)	13,000.00	1	13,000	<ul> <li>Capital Cost</li> <li>C Annual Cost</li> </ul>
4. Haul excess dirt offsite (CY)	10.00	6000	60,000	<ul> <li>Capital Cost</li> <li>Annual Cost</li> </ul>
<b>5</b> . Riprap spillways (T)	40.00	200	8,000	<ul> <li>Capital Cost</li> <li>C Annual Cost</li> </ul>
6.	0.00	0	0	<ul> <li>Capital Cost</li> <li>C Annual Cost</li> </ul>
7.	0.00	0	0	<ul> <li>Capital Cost</li> <li>C Annual Cost</li> </ul>
8.	0.00	0	0	<ul> <li>Capital Cost</li> <li>C Annual Cost</li> </ul>
9.	0.00	0	0	<ul> <li>Capital Cost</li> <li>C Annual Cost</li> </ul>
10.	0.00	0	0	<ul> <li>Capital Cost</li> <li>Annual Cost</li> </ul>
11.	0.00	0	0	<ul> <li>Capital Cost</li> <li>C Annual Cost</li> </ul>
12.	0.00	0	0	<ul> <li>Capital Cost</li> <li>C Annual Cost</li> </ul>
13.	0.00	0	0	<ul> <li>Capital Cost</li> <li>C Annual Cost</li> </ul>
14.	0.00	0	0	<ul> <li>Capital Cost</li> <li>C Annual Cost</li> </ul>
15	0.00	0	0	<ul> <li>Capital Cost</li> <li>C Annual Cost</li> </ul>
Record Number Curent (	Capital Cost 109,00	<mark>0</mark> \$Т	otal Capital Cos	st <u>109,000</u> \$
1 of 1 Current /	Annual Cost	0 \$ T	otal Annual Cos	st 0 \$